Dependable Systems

System Dependability Evaluation

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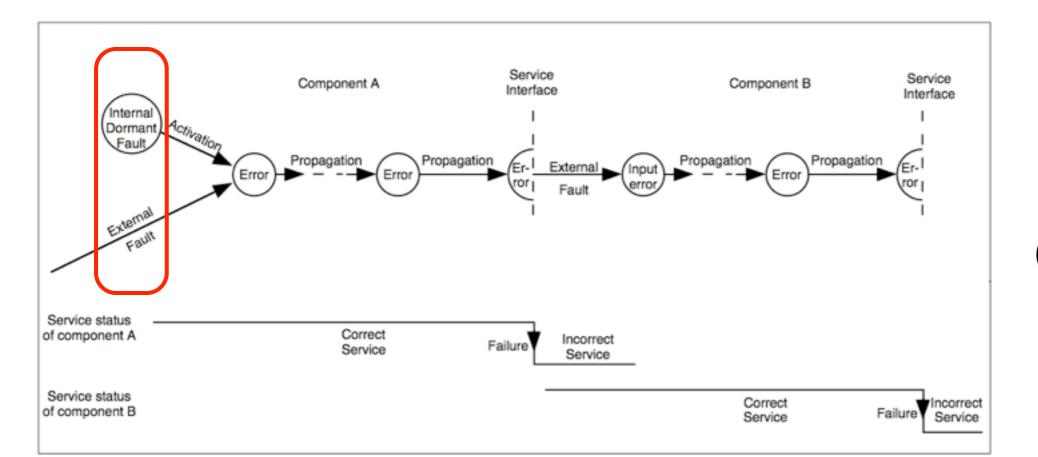
http://www.fmeainfocentre.com/handbooks/FMEA Nasa spacecraft.pdf
Alison Cartlidge et al.. An Introductory Overview of ITIL® V3. ISBN 0-9551245-8-1
Dr. Ralf Kneuer, Capability Maturity Model Integration (CMMI).
Carl. S. Carlson. Effective FMEAs. Wiley 2012

Qualitative Dependability Investigation

- Different approaches that focus on structural (qualitative) system evaluation
 - Root cause analysis
 - Broad research / industrial topic about error diagnosis approaches
 - Specialized topic in quality methodologies
 - Development process investigation
 - Procedures for ensuring industry quality in production
 - Software development process
 - Organizational investigation
 - Non-technical influence factors on system reliability

Root Cause Analysis

- What caused the fault? Starting point of dependability chain
 - Peeling back the layers
 - Must be performed systematically as an investigation
 - Establish sequence of events / timeline



(C) Avizienis

Root Cause Analysis

- Class of approaches and algorithms for identifying the root cause of a problem
 - Iterative process of continuous improvement
 - Can be performed in reactive or pro-active fashion
- Applied in different fields, competing definitions and understandings
 - Accident analysis in safety-critical systems, e.g. aviation industry
 - Quality control in industrial manufacturing
 - Investigation of formally described business processes
 - Hardware failure analysis
 - Risk management for huge hardware / software projects
- Assumes broken process or alterable cause (e.g. no physical faults)

RCA: 5 Whys

- Originally developed by Sakichi Toyoda for car manufacturing process
 - Limit number of dive-in's to avoid tracing the chain of causality
- Example: The Washington Monument was disintegrating.
 - Why? Use of harsh chemicals.
 - Why? To clean pigeon poop.
 - Why so many pigeons?
 They eat spiders and there are a lot of spiders at monument.
 - Why so many spiders? They eat gnats and lots of gnats at monument.
 - Why so many gnats? They are attracted to the light at dusk.
 - Solution: Turn on the lights at a later time.

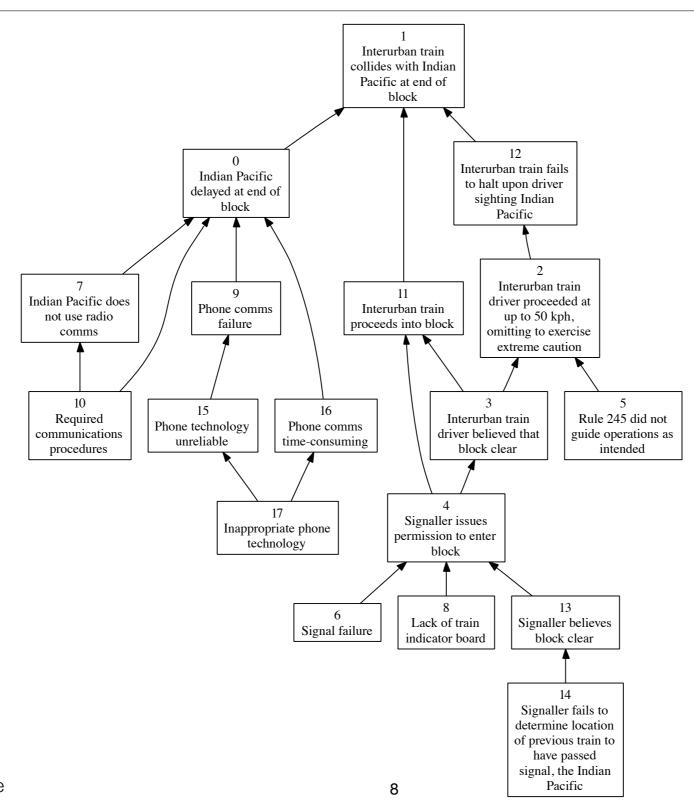
5 Whys

- Limited steps ensure that investigator moves through layers
- Has danger of stopping too early at symptoms
- Results are not reproducible
- Investigators cannot consider reasons behind their own information need teams
- Recommendation to use observation instead of deduction
 - Deduction does not allow proper ranking of answers
- Depends on completely honest answers and complete problem statement
- Only good for low risk problems

RCA: Why-Because Analysis

- Mainly intended for accident analysis (train, bus, airplane, security, industry)
- Central notion of a causal factor
- Output is directed acyclic Why-Because graph (WBG)
 - Showing causal connections between all events and states of behavior
 - Nodes express causal factors, arcs express cause-effect relationship
 - Different subgraphs can be tested, results are combinable
 - Causal sufficiency test Will an effect always happen if all parent causes happen?
 - Counterfactual test (Dawid Lewis 1975, philosophical logician) If the cause would not have existed, could the effect still have happened?
 - If "no" for two effects, then the cause is a **necessary causal factor** (NCF)

Example [Peter B. Ladkin]



RCA: Ishikawa / Fishbone Diagram

- Invented by Japanese quality control statistician for failure prevention
 - Identify (categorized) sources for variation
 - Analysis tool for systematic cause-and-effect analysis
 - List problem to be studied in the ,head of the fish'
 - · Label main ,fish bones'
 - 4 M's: Methods (process), machines (technology), materials (raw, consumables), manpower (physical and brain work)
 - 4 P's: Place, procedure, people, policies
 - 4 S's: Surroundings, suppliers, systems, skills
 - Identify factors per category that may affecting the problem / issue
 - Repeat with sub-factors

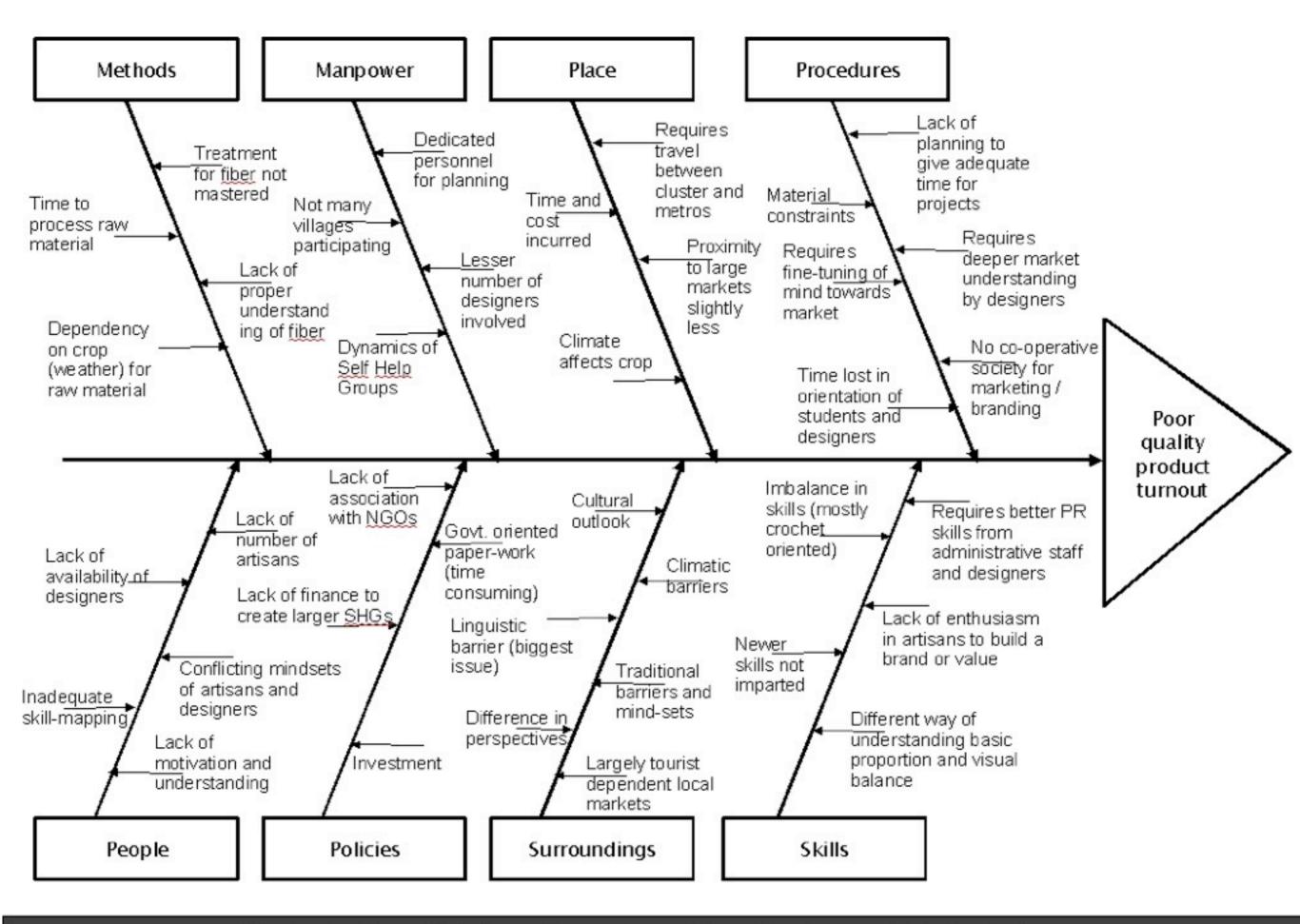
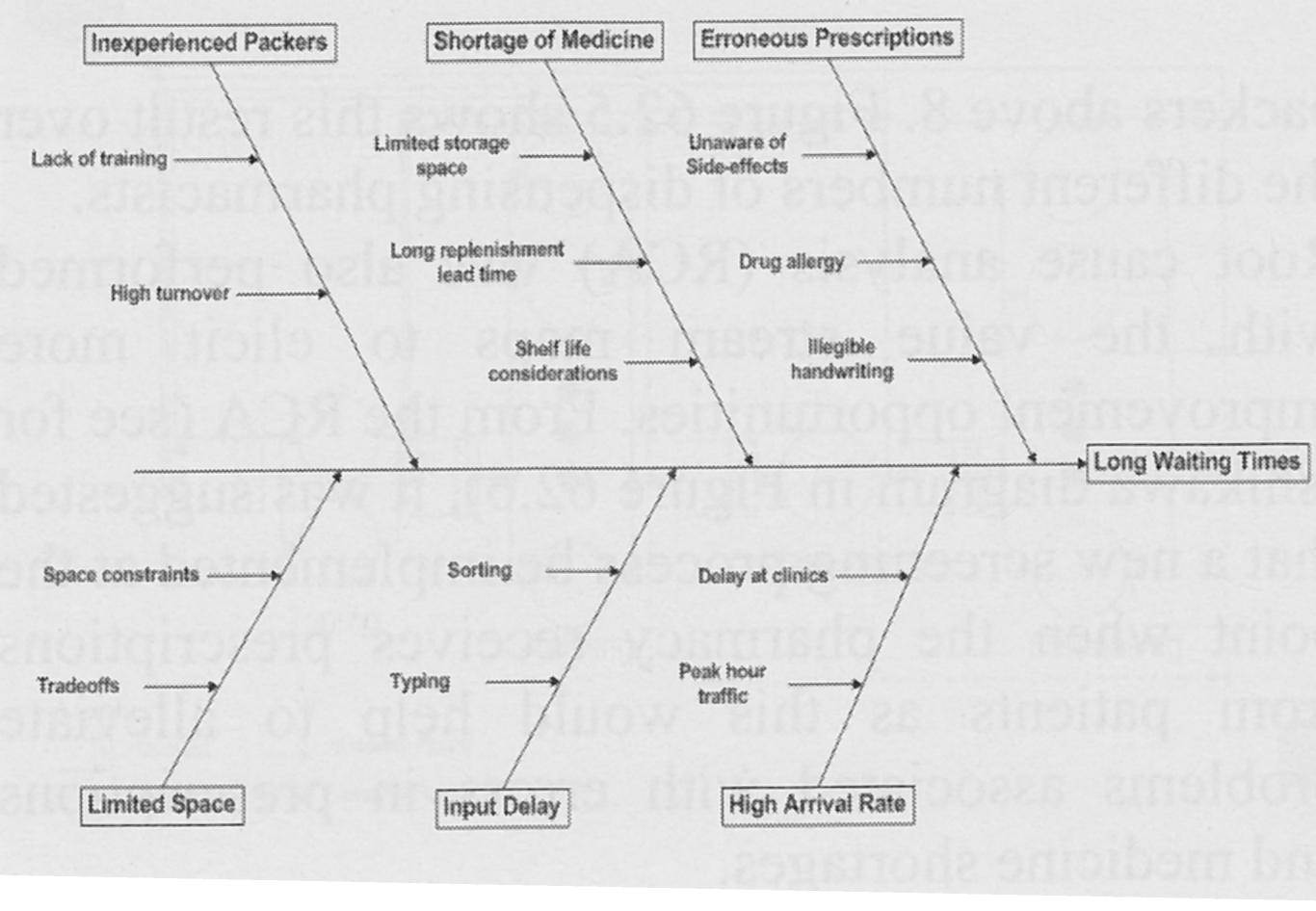


Fig: Application of Fish-bone diagram to craft based workshops in Indian design



FMEA

- Failure Mode and Effects Analysis
- Engineering quality method for early concept phase identify and tackle weak points
- Introduced in the late 1940s for military usage (MIL-P-1629)
 - Later also used for aerospace program, automotive industry, semiconductor processing, software development, healthcare, ...
- Main goal is to identify and prevent critical failures
- Performed by cross-functional team of subject matter experts
- Most important task in many reliability programs
 - Six Sigma certification, reliability-centered maintenance (RCM) approach
 - Automotive industry (ISO16949, SAE J1739)
 - Medical devices

FMEA Goals

- Examples:
 - Identify and prevent safety hazards
 - Minimize loss of product performance
 - Improve test and verification plans
 - Improve process control plans
 - Consider changes to product design or manufacturing process
 - Identify significant product or process characteristics
 - Develop preventive maintenance plans for machinery and equipment
 - Develop online diagnosis techniques

SFMEA (S: System)

- Improving the overall system design for avoiding complete failures
- Analysis on highest possible level of abstraction
- Targeting system-related deficiencies, such as safety or subsystem integration
- Focus on functions and relationships that are unique to the system as a whole
- Consider human interactions and services provided

DFMEA (D: Design)

- Focus on failure modes reasoned by design deficiencies in subsystems
- Focus on parts that can be prototyped before high volume production

PFMEA (P: Process)

- Analyze manufacturing and assembling processes
- Influence design of machinery, selection of tooling and component parts
- Built to design safely, with minimal downtime, scrap, or rework
- Includes shipping, incoming parts, transportation of material, storage, conveyors, tool maintenance and labeling
- Typically assumes that the product design is finished
- Do not mix up design failures and causes ("incorrect material specified") with process failures and causes ("incorrect material used")

- Other, less popular variants
 - Concept FMEA: Short version of FMEA to select from system design alternatives, results in prioritized list of concerns
 - Reliability-Centered Maintenance (RCM): Analytical process to identify preventive maintenance requirements
 - FMEA on manufacturing or operational equipment as central part
 - Software FMEA: Determine if software is fault-tolerant with respect to hardware failures, identify missing requirements
 - Hazard Analysis: Identify safety-related risks in system lifetime
 - Human Factors FMEA: Type of system FMEA to pays attention to the interaction between users (humans) and equipment
 - Service FMEA: Focus on installation or service of equipment during operation

- Other, less popular variants
 - Business Process FMEA: Minimize inefficiencies by improving workflows, organizational management, and decision making
 - Similar to PFMEA, but business process steps replace manufacturing steps
 - Failure Mode, Mechanisms, and Effects Analysis (FMMEA): Extends FMEA by identifying high priority failure mechanisms
 - Determine operational stresses and environmental parameters
 - Failure Mode, Effects, and Diagnosis Analysis (FMEDA): FMEA extension to derive more details about the effects of failure modes
 - Generates failure rates for safety-related effect categories
 - Used to develop online diagnosis techniques, needed for IEC61509 compliance

FMEA

- Main assumption: System is vulnerable to certain failure modes
 - Examples: Electrical short-circuiting, corrosion, deformation
 - Identify relevant failure mode candidates based on past experience
 - Effect analysis for (specific) failure modes what happens to the functionality visible to the end user?
 - Examples: Degraded performance, noise, injury
 - Top-Down FMEA: Start with one function failure and find according failure modes
 - Typical for certification procedure, were the undesired functional problems are specified by the requirement documents
 - Bottom-Up FMEA: Find all the effects caused by all failure modes
- Failures are prioritized according to their consequences, how frequently they occur, and how easily they can be detected

Item	Function	Potential Failure Mode	Potential Effect(s) of Failure	Severity (S)	Potential Cause of Failure	Current Prevention Controls	Probability of Occurrence (O)	Current Detection Controls	Probability of Detection (D)	RPN = S*O*D	Criticality = S*O	Recommended Action
1	:N	1:N	1:N 1:N			1:N 1: 1:N	N	*				

Item	Function	Potential Failure Mode	Potential Effect(s) of Failure	Severity (S)	Potential Cause of Failure	Current Prevention Controls	Probability of Occurrence (O)	Detection	Probability of Detection (D)	RPN = S*O*D	Criticality = S*O	Recommended Action

- Focus only on main concerns in the expert team
- Starting point is typically some system hierarchy of components / process steps
- Functions need to have a given standard of performance or requirement, so that failure modes can be clearly identified
- Analyze severe failure modes by other techniques (e.g. FTA)
- Focus only the most serious effect (system/end user consequence) of a failure
- Severity indicator ranks the effect, typically based on company standards

Item	Function	Potential Failure Mode	Potential Effect(s) of Failure	Severity (S)	Potential Cause of Failure	Current Prevention Controls	Probability of Occurrence (O)	Detection	Probability of Detection (D)	RPN = S*O*D	Criticality = S*O	Recommended Action

- Cause is the specific reason for the failure ("why?", "due to")
 - If the cause occurs, the corresponding failure mode occurs
 - In maintenance analysis, cause is a ,maintenance-actionable item
 - Failure mechanism != cause
- Occurrence expresses the likelihood of cause + failure mode
 - Relative meaning rather than absolute value, must be ok to say "never happens"

Item	Function	Potential Failure Mode	Potential Effect(s) of Failure	Severity (S)	Potential Cause of Failure	Current Prevention Controls	Probability of Occurrence (O)	Detection	Probability of Detection (D)	RPN = S*O*D	Criticality = S*O	Recommended Action

- High severity must always be considered, regardless of occurrence ranking
- Prevention controls are intended (!) to reduce the likelihood of occurrence
 - Should only consider things that are already planned or in place do not put ,want-to' items or functions here
- Detection controls describe how the failure mode or cause is detected
 - Example: In DFMEA, testing is a detection control
- Controls do not influence the severity of a failure mode

- For **functions** in a system / design FMEA:
 - "What are the primary purposes of this item?"
 - "What is the item supposed to do? What must the item not do?"
 - "What is the standard of performance?"
 - "What functions occur at the interfaces?"
 - "What safety-related functions are important for this item?"
- For **functions** in a process FMEA:
 - "What is the operation? What is the part or assembly? What is the tool?"
 - "What is the primary purpose of the operation?"
 - "What is the standard of performance?"

- For **failure modes** in a system / design FMEA:
 - "How can the item fail to perform the intended function?"
 - "How could the item perform an unintended function?"
 - "What could go wrong at the interfaces?"
 - "What has gone wrong in the past?"
 - "How could the item be abused?"
 - "What are the team member concerns with this item?"
- For **failure modes** in a process FMEA:
 - "Why would a part be rejected at this operation?"
 - "What could go wrong with this operation?"

- For effects in a system / design FMEA:
 - "What is the consequence of the failure?"
 - "What will the customer experience?"
 - "Will the failure cause potential harm to the end users?"
 - "Will the failure cause potential violation of regulations?"
 - "What would a failure mean to adjacent parts and subsystems?"
- For effects in a process FMEA:
 - "Will the failure cause potential harm to equipment or operators?"
 - "What will be the consequences on downstream processing or plant level?"
 - "Will the failure cause potential violation of regulations?"

- For causes in a system / design FMEA:
 - "How can the failure occur? What is the mechanism of failure?"
 - "What circumstances could cause the item to not perform the intended function?"
 - "Are there possible system interactions, degradations, operating environments, customer usages, or assembly issues that could cause the failure?"
- For causes in a process FMEA:
 - "What could cause the operation to fail in this manner?"

- For recommended actions in a system / design FMEA:
 - "What can be done to reduce severity by modifying the design?"
 - "If the product fails, how can the user be protected from potential harm or injury?"
 - "How can the current design be made more robust?"
 - "What tests or evaluation techniques needs to be added or modified to improve detection capability?"
 - "If the recommended actions are implemented, will that be sufficient to address all high severity and high RPN risk?"
- For **recommended actions** in a process FMEA:
 - Similarly for process / assembly / manufacturing

Example: System FMEA of ATM [asq.org]

RPN prioritizes differently from criticality

Function	Potential Failure Mode	Potential Effect(s) of Failure	S	Potential Cause of Failure	0	Current Controls	D	RPN	CRIT
		Customer angry		Out of cash	5	Internal low-cash alert	5	200	40
	Does not	 Incorrect entry to demand deposit 	8	Machine jams	3	Internal jam alert	10	240	24
	dispense cash	systemDiscrepancy in cash balancing	8	Power failure during transaction	2	None	10	160	16
Dispense amount of cash	Dispenses too much cash	nuch cash demand deposit system	6	Bills stuck together	2	Loading procedure	7	84	12
requested by customer				Denomination s in wrong trays	3	Two-person visual verification	4	72	18
	Takes too long		3	Heavy network traffic	7	None	10	210	21
	to dispense cash	Customer annoyed		Power failure during transaction	2	None	10	60	6

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Example: Design FMEA for disk brake [Carlson]

Item	Potential Failure Mode	Potential Cause of Failure	Current Prevention Controls	Current Detection Controls	Recommended Action	
		Mechanical linkage break due to corrosion	Designed per material standard MS-845	Environmental stress test 03-9963	Change material to stainless steel	
Disk	Vehicle	Master cylinder vacuum lock	Carry-over design with same duty cycle requirements	Pressure variability testing on system level	None	
Brake System	does not stop	Loss of hydraulic fluid due to back off of connector	Designed per torque requirements - 3993	Vibration step-stress test 18-1950	Modify connector from crimp style to quick connect.	
		Loss of hydraulic fluid due to hydraulic lines crimped or compressed	Designed per material standard MS-1178	DOE tube resiliency test	Modify design from MS-1178 to MS-2025 to increase strength.	

Example: Severity Ranking in Automotive Industry

Effect	Severity of effect on product	Rank				
System fails to meet	Failure mode affects safe operation or rules, without warning					
System fails to meet safety / regulatory requirements Loss or degradation of primary function Loss or degradation of primary function Degradation of secondary function Loss of secondary function Degradation of secondary function Degradation of secondary function Appearance or audible noise, noticed by 50% of customers Appearance or audible noise, noticed by <25% of customers	9					
Loss or degradation	Loss of primary function	8				
of primary function	Degradation of primary function	7				
Loss or degradation	Loss of secondary function					
of secondary function	Degradation of secondary function	5				
	Appearance or audible noise, noticed by >75% of customers	4				
Annoyance	Appearance or audible noise, noticed by 50% of customers	3				
	Appearance or audible noise, noticed by <25% of customers	2				
No effect	No discernible effect	1				

[•] Example of Design FMEA severity scale for automotive industry [Carlson]

Example: NASA Spacecraft Severity Ranking

- Category 1, Catastrophic Failure modes that could result in serious injury or loss of life, or damage to the launch vehicle.
- Category 1R, Catastrophic Failure modes of identical or equivalent redundant hardware items that, if all failed, could result in Category 1 effects.
- Category 2, Critical Failure modes that could result in loss of one or more mission objectives as defined by the GSFC project office.
- Category 2R, Critical Failure modes of identical or equivalent redundant hardware items that could result in Category 2 effects if all failed.
- Category 3, **Significant** Failure modes that could cause degradation to mission objectives.
- Category 4, Minor Failure modes that could result in insignificant or no loss to mission objectives.

Example: Occurrence Ranking in Automotive

Mode Likelihood	Associated Cause		Rank
Very high	New technology / design with no history	>= 1 in 10	10
	Failure is inevitable with new design	1 in 20	9
High	Failure is likely with new design	1 in 50	8
	Failure is uncertain with new design	1 in 100	7
	Frequent failures expected due to knowledge from similar designs / experiment	1 in 500	6
Moderate	Occasional failures expected due to knowledge from similar designs / experiment	1 in 2000	5
	Isolated failures expected due to knowledge from similar designs / experiment	1 in 10.000	4
1	Only isolated failures expected due to knowledge from similar designs / experiment	1 in 100.000	3
Low	No failures expected due to knowledge from similar designs / experiment	1 in 1.000.000	2
Very low	Failure is eliminated through preventive control	Failure eliminated	1

• Example of Design FMEA occurrence scale for automotive industry [Carlson]

Example: Detection Ranking in Automotive

Opportunity for Detection	Detection by Design Control	Rank				
No	No current design control	10				
Not likely to detect	Controls have weak capabilities	9				
	Pass / fail testing after design freeze	8				
Prior to launch	Test to failure testing after design freeze					
	Degradation testing after design freeze	6				
	Pass / fail testing before design freeze	5				
Prior to design freeze	Test to failure testing before design freeze	4				
	Degradation testing before design freeze	3				
From design controls	Strong control capabilities	2				
No applicable	Failure mode cannot occur since it is prevented	1				

[•] Example of Design FMEA occurrence scale for automotive industry [Carlson]

FMEA Steps [asq.org]

- 1. Identify FMEA scope in cross-functional team (design, quality, testing, support, ...)
- 2. Identify **functions** in the investigation scope (verb + noun)
- 3. Per function, identify all ways a failure could happen potential failure modes
- 4. Identify **consequences** / **effects** per failure mode on the system itself, related systems, product, service, customers or regulations
- 5. Perform **severity rating (S)** per effect From insignificant to catastrophic, add only highest ranked effects to the further analysis
- 6. Identify root causes per failure mode, rank by probability of occurrence (O)
- 7. List tests / procedures (process controls) that are in place to keep the causes away
- 8. Determine **detection rating (D)** per control from certain detection to no detection, based on level of process control installed
- 9. Risk priority number (RPN) = $S \times O \times D$, Criticality (CRIT) = $S \times O$

Risk Priority Number

- Numerical ranking of the risk of each potential failure mode
- Heated debate in the community about the proper utilization of this value
- Important: Always cover severity, regardless of RPN!
- Low RPN can be used to identify cost reduction candidates
- High risk factor should always lead to multiple recommended actions
 - Approval by management is a strategic advantage
 - If ,review' is part of the actions, make sure that there is a follow-up on results

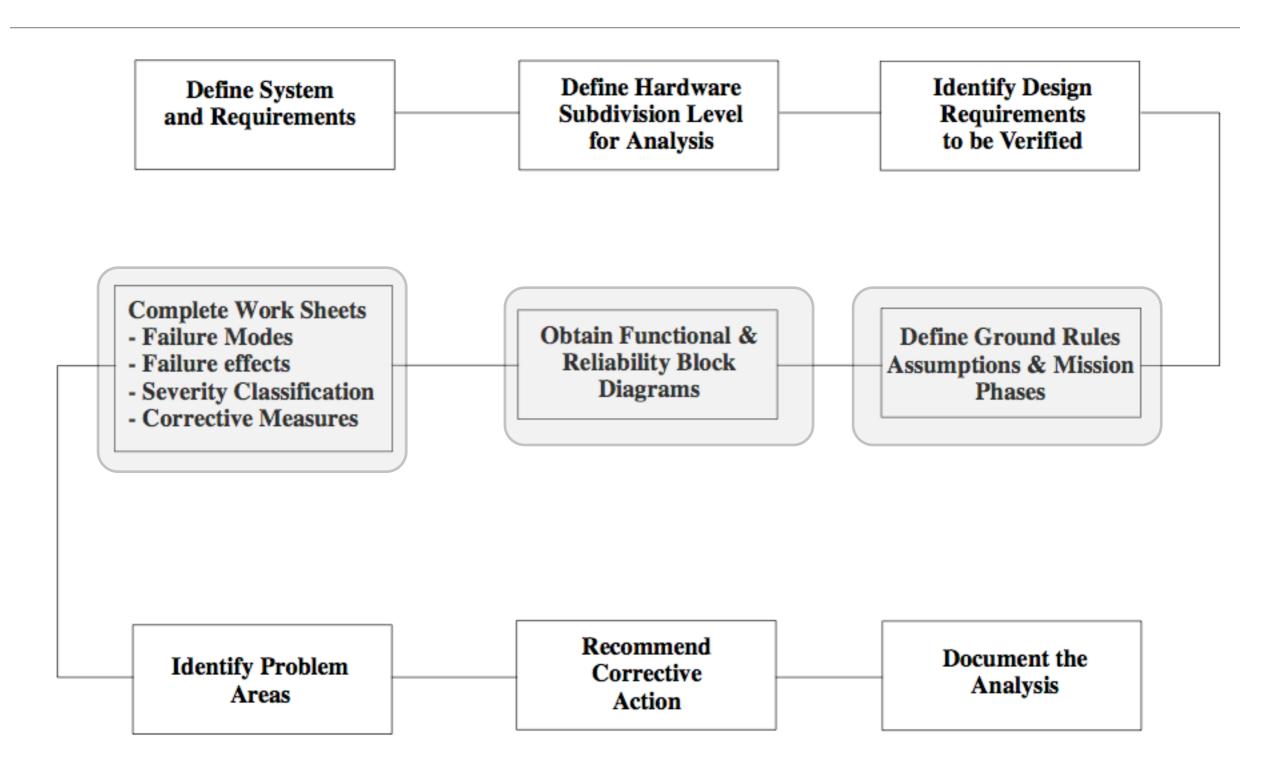
Risk Priority Number - Limitations

- Subjectivity: Helps in prioritizing recommended actions, no risk comparison across FMEAs useful
- Lack of detection information: Some companies only compute RPN=SxO
- Holes in the scale: Although RPN is an integer scale, it is not continuous or proportional
- **Duplicate RPN numbers**: Failures with widely differing severity can be evaluated as having the same importance
- RPN Thresholds: Management loves RPN thresholds, leads to ,numbers game '
 - Teams lower numbers to avoid excessive consequences
 - Most important aspect for a successful FMEA is to have a honest team

Example: NASA Spacecraft FMEA Ground Rules for Failure Mode Analysis

- Only one failure mode exists at a time.
- All inputs (including software commands) to the item being analyzed are present and at nominal values.
- All consumables are present in sufficient quantities.
- Nominal power is available.
- All mission phases are considered in the analysis; mission phases that prove inapplicable may be omitted.
- Connector failure modes are limited to connector disconnect.
- Special emphasis will be directed towards identification of single failures that could cause loss of two or more redundant paths.

Example: NASA Spacecraft FMEA Flow Diagram of Overall System Analysis



Software FMEA

- FMEA on system functional level, detailed design (logic) level, or code level
 - Typically supported by data flow diagrams
- Typical objectives
 - Identify missing software requirements
 - Analyze output variables
 - Analyze system response in reaction to different environmental input
 - Analyze interfaces in addition to functions
 - Identify software response to hardware anomalies
- Since software is a logical construct, hazards must be identified first [Goddard]

Software FMEA - Failure Definition [Raheja]

- Failure to perform a function reliably
- Failure to perform a function safely
- Failure to perform a function when (not) needed
- Performing functions that are not in the specification
- Failure to stop a task at the right time
- Loss of input or output
- Corrupted performance by an operating environment
- Failure from an incorrect request
- Incomplete execution
- Inability to execute critical interruptions

Software FMEA - Cause Definition [Raheja]

- Useful to define cause types
 - Physical hardware effects
 - Coding or logic errors
 - Input / output error
 - Data handling
 - Definition of variables
 - Interface failures
 - Failed hardware / power outage / loose wires or cables
 - Communication failure

- Omissions in the specification
- Insufficient or corrupted memory
- Operational environment
- Inaccurate input, such as from sensors

Prioritize FMEA Projects

- Amount of FMEAs typically limited by budget -> Preliminary risk assessment
- Rank component risks and multiply them
- Example for new bicycle product [Carlson]

Subsystem	Risk from System FMEA	Safety Concerns	New Technology	New Applications	Field Problems	Regulatory Risks	Supplier Concerns	Other	Total
Frame	3	2	2	3	1	1	1	1	36
Front Wheel	3	1	1	1	1	1	1	1	3
Rear Wheel	2	1	1	1	1	1	1	1	2
Sprocket	1	1	1	1	1	1	2	1	2
Chain	1	2	1	1	1	1	2	1	4
Seat	2	2	1	1	1	1	1	1	4
Handlebar	1	1	1	1	1	1	1	1	1
Hand brake	3	2	1	1	3	1	2	1	36
Suspension	3	2	2	2	1	1	1	1	8

Most Common FMEA Mistakes [Carlson]

- Some FMEAs do not recommend any action at all
- Some FMEAs recommend mostly testing, other ineffective actions
- Some FMEAs fail to address all high-risk failure modes
- Some FMEA teams do not include representatives from test or analysis department
- Some companies focus on part or subsystem failures and miss the interfaces
- Failure to link between FMEA and field information
- "Missing the forrest for the trees" Too much detail makes it difficult to identify areas of higher risk
- Late FMEAs are less effective
- Team meeting attendance and right choice of people is crucial
- FMEA in itself as procedure must be evaluated, many ways for doing it wrong

FMEA Success Factors [Carlson]

- Avoid ,lost in space' issues
 - Clear definition of the scope of the FMEA project
 - Get team consensus on boundaries
 - Gather relevant information and documentation before the meeting
- Collect subject matter experts, typically group of 4-8 people
- One participants must act as **FMEA** facilitator brainstorming guidance, encouragement, discussion control, decision making, conflict and time management
- Past FMEA's and field data must be re-used to save time
- Goal is to improve the system design, not to understand it
- Take causes to the level of root cause (e.g. by FTA), not controls
- Avoid voting, prefer consensus

Failure Mode Effects and Criticality Analysis (FMECA)

- Similar to FMEA, but relies on a different set of scales, including criticality
- Standards: MIL-STD 1629A and SAE ARP5580, originally developed by NASA

Qualitative FMECA

- Rate the **severity** of potential effects (catastrophic, critical, marginal, minor)
- Rate the likelihood of occurrence per mode (frequent, reasonably probable, occasional, remote, extremely unlikely)
- Compare the failure modes using the criticality matrix

	Severity Category						
sve				Failure Mode B			
ice Le				Failure Mode C			
Occurrence Level		Failure Mode A					
000							

Quantitative FMECA

Series of calculations to rank items and failure modes

Qualitative FMECA Example [Carlson]

Items	Functions	Failures and Causes	Local Failure Effects	Next Higher Level Effects	End Effects	Severity Class	Failure Detection Method	Compen- sation
Bicycle	Primary means of friction between	Excessive wear of pad due to wrong material	No controlled friction to the wheel	Wheel does not slow down when break lever pulled	Bicycle does not stop, causing accident	Catas- trophic	Brake testing procedure #1234	Select new material with better durability
Brake Pad	the brake caliper against the wheel	Pad material cracks (cured too hot)	Erratic friction against wheel	Wheel motion chugs during maneuver	Bicycle operator dissatisfied	Marginal	No detection, only by owner	Revise curing procedure

Quantitative FMECA

- Calculate expected failures for each item (from reliability data)
- Identify the mode ratio of unreliability for each potential failure mode
 - Percentage of all item failures that will be due to the investigated failure mode
 - Can be derived from reliability prediction data (see last course unit)
- Rate the probability of loss resulting from each failure mode
 - Probability that the failure mode leads to a system failure
- Mode criticality [item, failure mode] =
 Expected failures x mode ratio x probability of loss
- Item criticality [item] = Sum(mode criticalities)
- Output: Critical item list, single failure points list, failure mode list

Quantitative FMECA Example [Carlson]

Items	Operating Time (h)	Expected Failures	Functions	Failures and Causes	Ratio of Unreliability	Probability of Loss	Mode Criticality	Item Criticality
Bicycle	<i>5.</i> 47 <i>5</i>	0.540	Primary means of friction	Excessive wear of pad due to wrong material	0,85	0,75	0,349	0.001
Brake Pad	5475	0,548	between the brake caliper and the wheel	Pad material cracks (cured too hot)	0,15	0,15	0,012	0,361

Hazard & Operability Studies (HAZOPS)

- Process for identification of potential hazard & operability problems, caused by deviations from the design intend
 - Difference between deviation (failure) and its cause (fault)
 - Conduct intended functionality in the safest and most effective manner
 - Initially developed to investigate chemical production processes, meanwhile for petroleum, food, and water industries
 - Extended for complex (software) systems
- Qualitative technique
 - Take full description of process and systematically question every part of it
 - Assess possible deviations and their consequences
 - Based on guide-words and multi-disciplinary meetings

HAZOPS

- First identify system entities and their attributes (e.g. state diagrams)
- Use of keywords to focus the attention
 - Primary keywords Focus attention on a particular aspect of the design intent / process condition / investigated parameter
 - Examples for plants: flow, pressure, react, corrode, temperature, level, mix, absorb, erode, ... isolate, vent, inspect, start-up, shutdown, purge, maintain, ...
 - Examples for Java Language Definition analysis: Type default value, type value range, name scope, class modifier, class name, field modifier, field type, method modifier, method name, formal parameter, ...
 - Secondary keywords When combined with a primary keyword, suggest possible deviations of the system from the design intent
 - Standardized list, not all combinations are appropriate

Plant Example - Secondary Keywords

Word	Meaning						
No	The design intent does not occur (e.g. Flow/No), or the operational aspect is not achievable (Isolate/No)						
Less	A quantitative decrease in the design intent occurs (e.g. Pressure/Less)						
More	A quantitative increase in the design intent occurs (e.g. Temperature/More)						
Reverse	The opposite of the design intent occurs (e.g. Flow/Reverse)						
Also	The design intent is completely fulfilled, but in addition some other related activity occurs (e.g. Flow/Also indicating contamination in a product stream)						
Other	The activity occurs, but not in the way intended (e.g. Flow/Other could indicate a leak or product flowing where it should not)						
Fluctuation	The design intention is achieved only part of the time (e.g. an air-lock in a pipeline might result in Flow/Fluctuation)						
Early	Usually used when studying sequential operations, this would indicate that a step is						
Late	started at the wrong time or done out of sequence						

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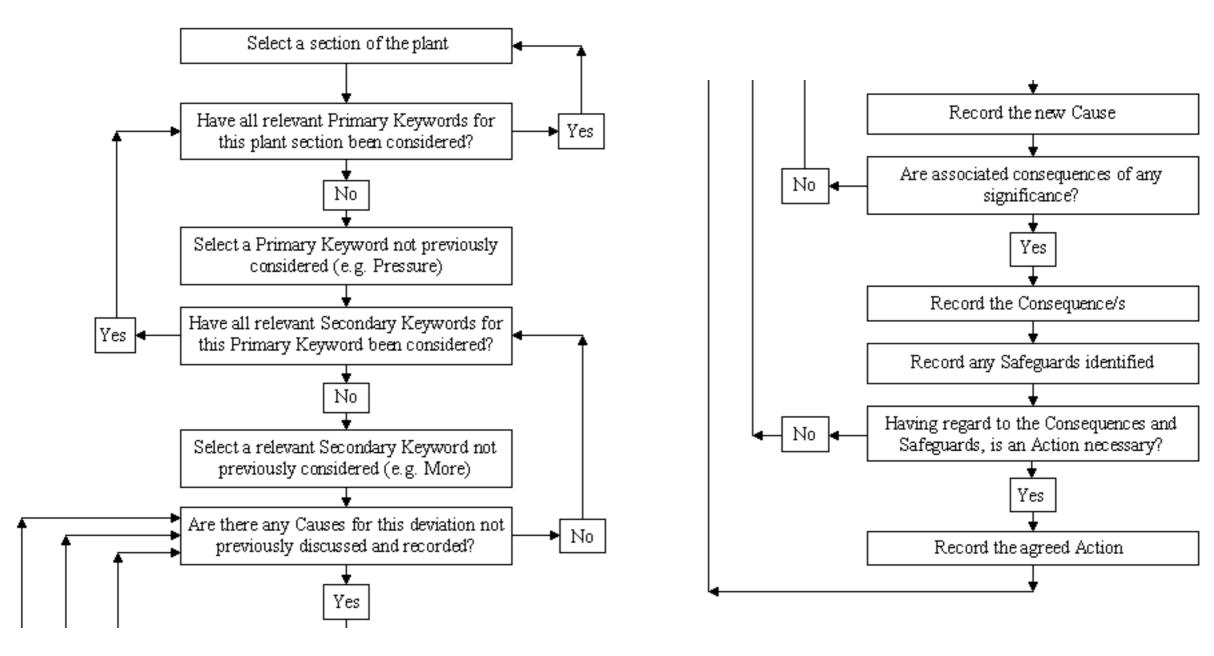
Plant Example - Combinations [Wikipedia]

Parameter / Guide Word	More	Less	None	Reverse	As well as	Part of	Other than
Flow	high flow	low flow	no flow	reverse flow	deviating concentration	contamination	deviating material
Pressure	high pressure	low pressure	vacuum		delta-p		explosion
Temperature	high temperature	low temperature					
Level	high level	low level	no level		different level		
Time	too long / too late	too short / too soon	sequence step skipped	backwards	missing actions	extra actions	wrong time
Agitation	fast mixing	slow mixing	no mixing				
Reaction	fast reaction / runaway	slow reaction	no reaction				unwanted reaction
Start-up / Shut- down	too fast	too slow			actions missed		wrong recipe
Draining / Venting	too long	too short	none		deviating pressure	wrong timing	
Inertising	high pressure	low pressure	none			contamination	wrong material
Utility failure (instrument air, nower)			failure				

HAZOPS for Java Language Specification [Kim, Clark, McDermid] - Secondary Keywords

Word	Meaning
No	No part of the intention is achieved. No use of syntactic components
More	A quantitative increase, the data value is too high (within or out of bounds)
Less	A quantitative decrease, the data value is too low (within or out of bounds)
As Well As	Specific design intent is achieved but with additional results
Part Of	Only some of the intention is achieved, incomplete
Reverse	Reverse flow - flow of information in wrong direction, iteration count modified in wrong direction, logical negation of condition
Other Than	A result other than the original intention is achieved, complete but incorrect
Narrowing	Scope or accessibility is narrower than intended.
Widening	Scope or accessibility is enlarged
Equivalent	The same design intent is achieved in a different way (without any side effect)

HAZOPS Procedure



(C) <u>www.lihoutech.com</u>

HAZOPS Documentation

- Apply in a systematic way all relevant keyword combinations to the design
- Per combination, record
 - Deviation (keyword combination)
 - Cause (potential causes for the deviation)
 - Consequence (from both the deviation and the cause)
 - Should not take credit for protective systems or instruments in the design, since not all operational conditions are clarified at this point
 - Safeguards (which prevents the cause or safeguards the system against it)
 - Can be hardware, software, or procedures
 - Actions (which either remove the cause or mitigate the consequences)

HAZOPS for Java Language Specification [Kim, Clark, McDermid] - Deviants Example

FieldDeclaration:

FieldModifiersont Type VariableDeclarators ;

	TICIAMOATITCIDOPE T/P	e variableDeclarators ,				
Attribute: Field	modifiers Guidev	vord: OTHER_THAN				
Causes	 The modifier static is specified where the field should be an instance variable. 					
	The modifier static is not specified	where the field should be a class (static) variable.				
Consequences		an instance variable (or vice versa), causing different				
	results or compile errors.	1.16000				
Attribute: Field		ord: MORE				
Causes	The number of the specified modifiers incre	eases.				
Consequences	The behaviour of a field is changed/restrict	ed or compile-time error occurs.				
Attribute: Field	modifiers Guidew	ord: LESS				
Causes	The number of the specified modifiers decr	eases. (e.g. from 2 modifiers to 1 or no modifier)				
Consequences	The behaviour of a field is changed or com	pile-time error occurs.				
Attribute: Acces	ssibility Guidew	Guideword: WIDENING				
Causes	An access modifier is changed from prote	cted to public, or from private to public.				
Consequences	The fields that were not accessible become	ne accessible. For example when a field is changed				
	from private to default access, any entitie	es within the same package can access the field either				
	by SimpleName or QualifiedName.					
Attribute: Type	compatibility of a field type Guidew	ord: AS_WELL_AS				
Causes	Class type T is declared instead of class type S, provided that S is a subclass of T.					
	 Interface type K is used instead of interface type J, provided that J is a subinterface of K. 					
Consequences						
Attribute: Type compatibility of a field type Guideword: PART_OF						
Causes	Class type S instead of class type T is declared, provided that S is a subclass of T.					
Consequences	ClassCastException may arise if the actual reference value is not a legitimate value of the					
declared type at run time						

Reliability Models for IT Infrastructures

- System reliability in a commercial environment is determined by many factors:
 - Software and hardware reliability
 - Training of maintenance personnel
 - "Business processes" how maintenance is handled
 - The way the IT department is organized
 - ...
- Impact of management organization on reliability is an emerging research field
- Standards for IT organization, based on best practices
 - Describe which processes have to be established in an IT department
 - Provide reference models for organization of IT department

Standards

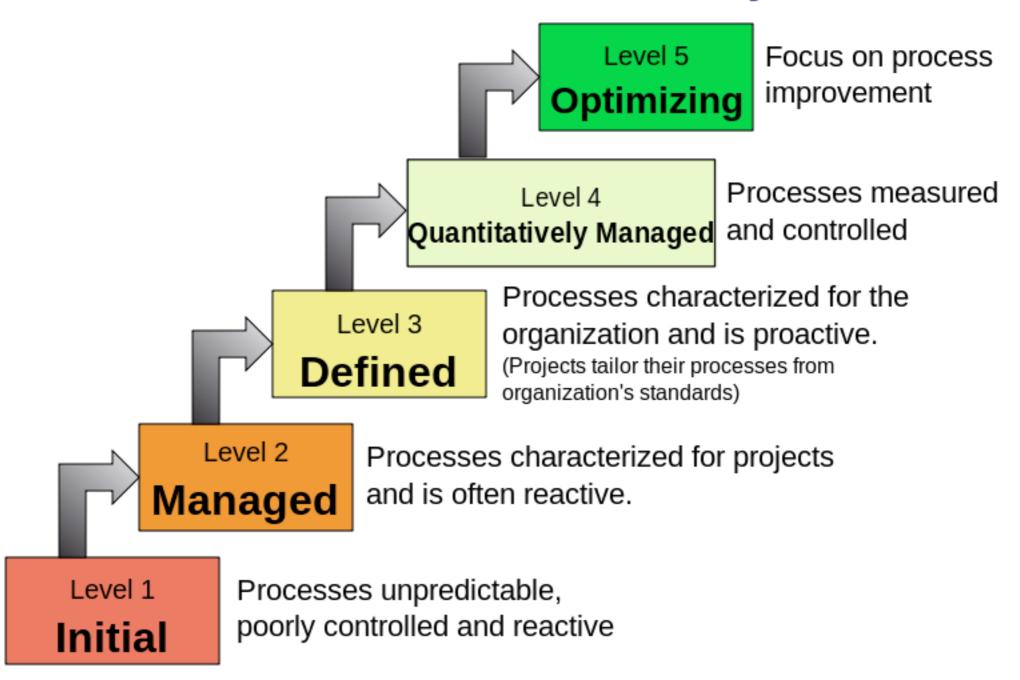
- ISO/IEC 20000: IT Service Management
- ISO/IEC 27001: Information Security Management
- Capability Maturity Model Integration (CMMI®)
- Control Objectives for Information and related Technology (COBIT®)
- Projects in Controlled Environments (PRINCE2®)
- Project Management Body of Knowledge (PMBOK®)
- Management of Risk (M_o_R®)
- eSourcing Capability Model for Service Providers (eSCM-SPTM)
- Telecom Operations Map (eTOM®)
- Six Sigma[™].

Software Process Evaluation and Improvement

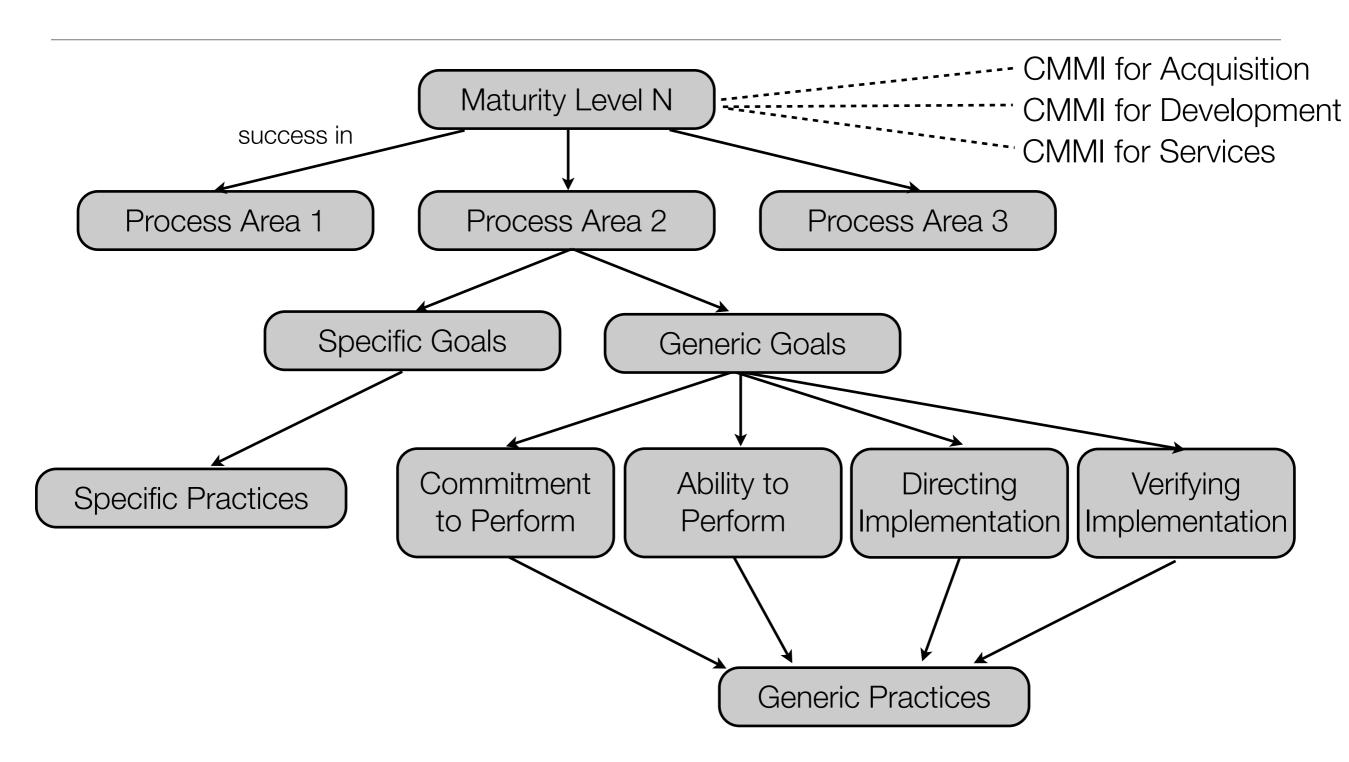
- Software reliability can be derived from level of trust into the development process
- Relevant for software supplier evaluation in public bidding
- Most famous approach is the Capability Maturity Model (CMM) by CMU Software Engineering Institute (SEI), extended to CMMI
 - Customer wants: Completion in time, budget, and functionality with high quality
 - Management wants: High customer satisfaction and productivity, control
 - Application areas for CMMI
 - System engineering
 - Software engineering
 - Integrated product and process development
 - Supplier sourcing

CMMI Maturity Levels

Characteristics of the Maturity levels



Capability Maturity Model Integration - Structural Overview

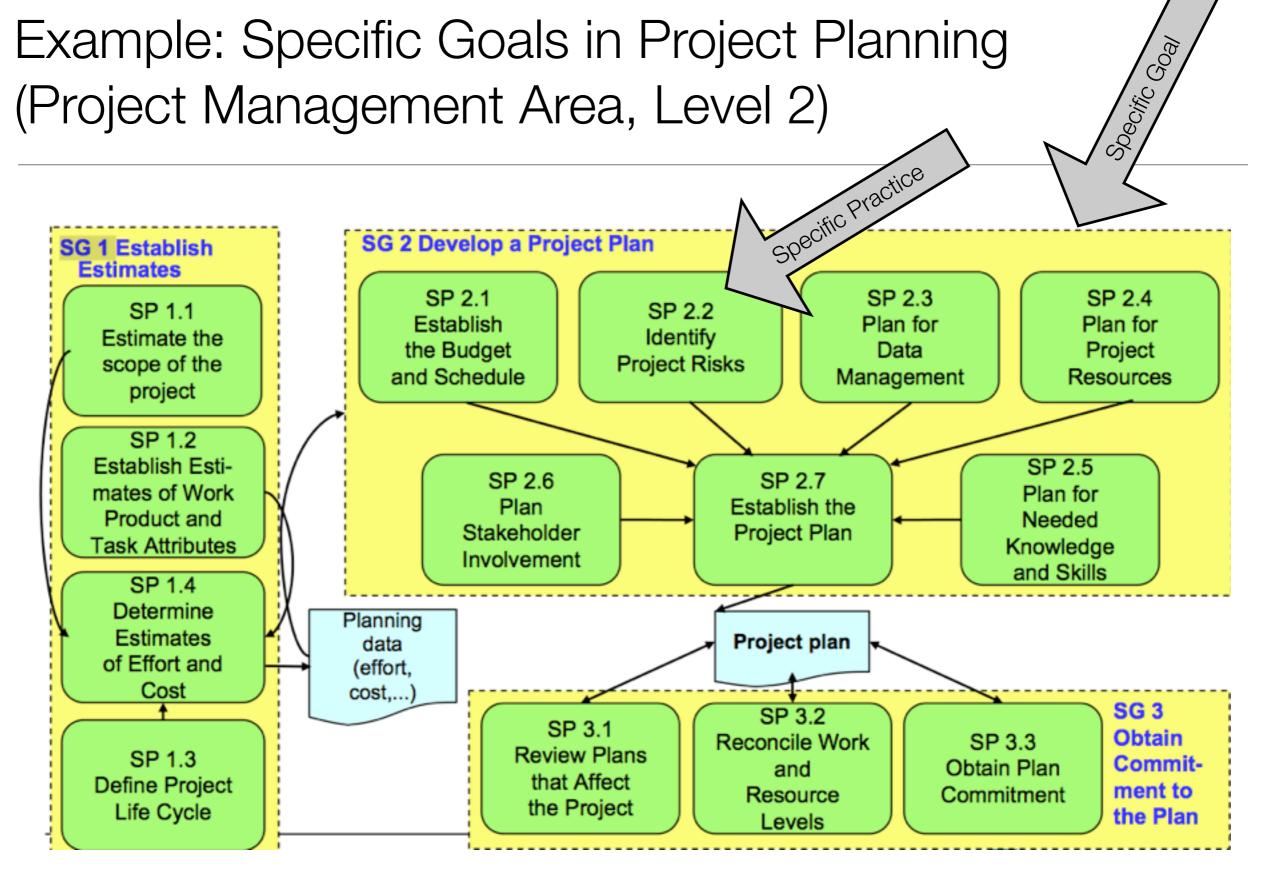


Capability Maturity Model Integration

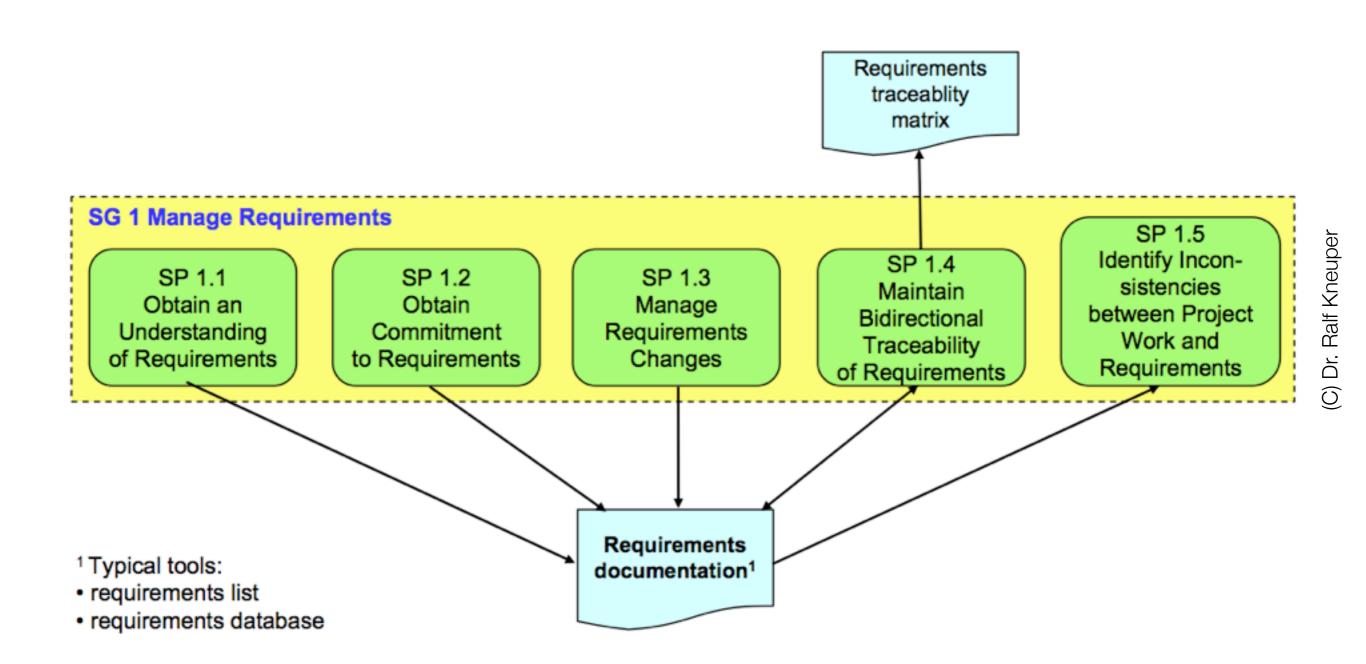
Maturity level consists of the results in multiple process areas

Process Area Version 1.3 contains 22 process areas gineering **Process Mgmt.** Project Managemen Support Configuration quirements Project Planning (PP) Management (CM) agement (REQM) **Project Monitoring** Process & Product Quality 2 and Control (PMC) Assurance (PPQA) Supplier Agreement Measurement and Management (SAM) Analysis (MA) Dr. Ralf Kneuper Organizational Process **Decision Analysis and** Requirements Integrated Project Resolution (DAR) Focus (OPF) Development (RD) Management (IPM) Organizational Process Risk Management Technical Solution (TS) Definition (OPD) (RSKM) Product Integration (PI) Organizational Training 0 Verification (VER) (OT) Validation (VAL) Organizational Process Quantitative Project Performance (OPP) Management (QPM) Organizational Innovation Causal Analysis and and Deployment (OID) Resolution (CAR)

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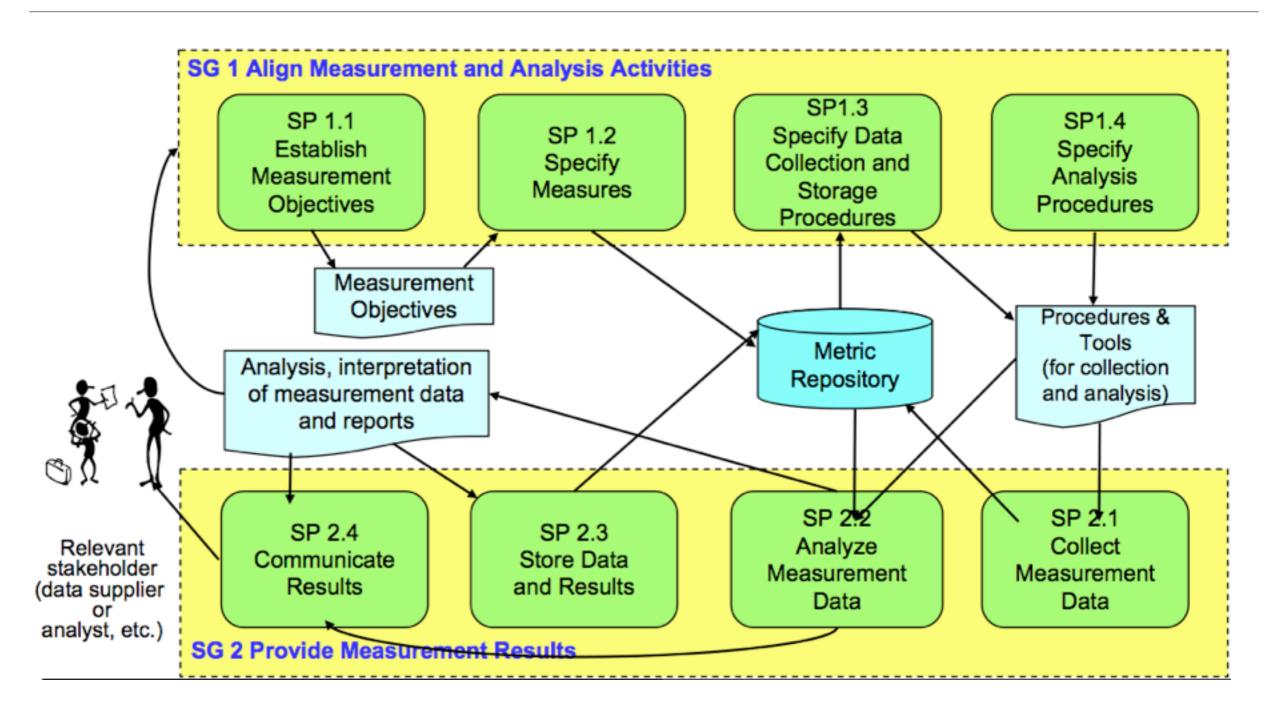


Example: Specific Goals in Requirements Management (Engineering Area, Level 2)



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Example: Specific Goals in Measurement and Analysis (Support Area, Level 2)



Six Sigma

- Coined by Motorola engineer (1986), meanwhile Motorola trademark
 - · Started as simple statistical technique to reduce defects in manufacturing
 - Intended to improve quality by improving manufacturing processes
- Meanwhile common quality improvement strategy (Sony, Honda, TI, Canon, ...)
- Measured process quality level and its standard deviation is set in relation to target value and its range of tolerance
 - Target value and mean should be close together
 - Range of tolerance shouldn't be much smaller than the standard deviation
- Next tolerance threshold should be at least six standard deviations away from the mean, so that the specified limit is never reached
 - In practice, mean is typically shifted by 1.5 standard deviations from target value
 - Translates to 99.99966% defect-free produced units

Six Sigma

- Management framework for processes, techniques, and training
- Data-driven systematic evaluation approach
 - Asks tougher and tougher questions until quantifiable answers are received
 - Measure of process capability, related to defect rate and complexity of a product
 - Defect: Any process output that does not meet customer expectation
- Advantage: Well defined targets by specification of statistical metrics
 - Popular among manufacturing and service organizations
- Quality improvement does not automatically lead to financial benefit
 - Mathematical models for choosing an optimal improvement strategy
 - Might demand process tweaking or replacement

Six Sigma Metrics

- Yield (Y): Measure of process capability
 - Ratio of defect free units vs. units produced (,opportunities')

$$Y = \frac{Defect\ free\ units}{Number\ of\ opportunities} \times 100\%$$

- Defects per Million Opportunities (DPMO)
 - Typically estimated from a sample of units defects per unit (DPO)

$$DPMO = DPU \times 10^6 = \frac{Number\ of\ defects}{Number\ of\ opportunities} \times 10^6$$

- Sigma Quality Level: Measure of quality for the output produced by an organization
 - Level directly related to DPMO metric

Six Sigma Levels

- Level 6 allows less that four (3.4) defects per million opportunities (DPMO)
- Practice: Mean expected to move up to 1.5 standard deviations over time
 - Experience that processes get worser in the long term
 - Assumption that initial 6-sigma process will degrade to 4.5-sigma
- Designed to prevent underestimation of defect levels
- Does not reflect product specifics (pace maker vs. mass mail advertiser)

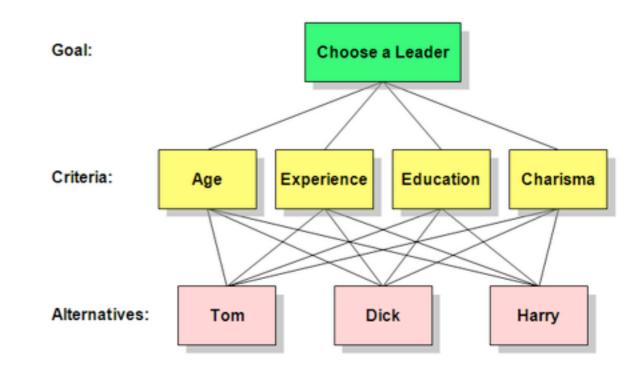
Level	DPMO	Defective	Yield
1	691462	69 %	31 %
2	308538	31 %	69 %
3	66807	6,7 %	93,3 %
4	6210	0,62 %	99,38 %
5	233	0,023 %	99,977 %
6	3,4	0,00034 %	99,99966 %
7	0,019	0,0000019 %	99,9999981 %

Six Sigma Project Selection

- Each process improvement opportunity is treated as project
- Criteria's for choice [Pande]
 - Business benefits: Impact on customers, business strategy, finances; urgency
 - Feasibility: Resources needed, expertise available, complexity, success probability
 - Organization impact: Learning and cross-functional benefits
 - Also: Top management commitment
- Project selection itself should follow a strategy
- Once project is chosen, walk through methodology for improvement

Six Sigma Project Selection

- Analytic hierarchy process (AHP) project selection strategy [Kumar]
- Assign weights to projects according to criterias:
 - Duration for completion
 - Costs of project
 - Probability of success
 - Strategic fit of the project
 - Increase in customer satisfaction
 - Increase in Six Sigma quality level
 - Reduction of cost of poor quality (CoPQ)
 - Manpower requirement (green belts and black belts)



AHP Explained [Wikipedia]

DMAIC Methodology

- Aimed at improving existing process by using Six Sigma (,project')
- 5 stages in a cycle
 - Define: Identify the problem in terms of deficiencies in the critical to quality (CTQ) parameter
 - Measure: Define and use metrics to rank process capability, get gap to target
 - Analyze: Determine cause-effect relationship between process performance gaps (measured in CTQ) and process inputs
 - Examples: 5 Whys, data mining, experiment design, FMEA, ...
 - Improve: Implement solution for identified problem from ,define' stage
 - Control: Sustain the improvement
- Strength in tool box due to mathematical foundation

DEFINE

- Why must this project be done NOW?
- What is the business case for the project?
- Who is the customer?
- What is the current state?
- What will be the future state?
- What is the scope of this project?
- What are the tangible deliverables?
- What is the due date?



CONTROL

Next

- During the project, how will I control risk, quality, cost, schedule, scope, and changes to the plan?
- What types of progress reports should I send to sponsors?
- How will I assure that the business goals of the project were accomplished?
- How will I maintain the gains made?

MEASURE

- What are the key metrics for this business process?
- Are metrics valid and reliable?
- Do we have adequate data on this process?
- How will I measure progress?
 How will I measure ultimate success?



IMPROVE

- What is the work breakdown structure for this project?
- What specific activities are necessary to meet the project's goals?
- How will I re-integrate the various subprojects?
- Do the changes produce the desired effects?
- Any unanticipated consequences?



ANALYZE

- Current state analysis
- Is the current state as good as the process can do?
- Who will help make the changes?
- What resources will we need?
- What could cause this change effort to fail?
- What major obstacles do I face in completing this project?

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Six Sigma Roles

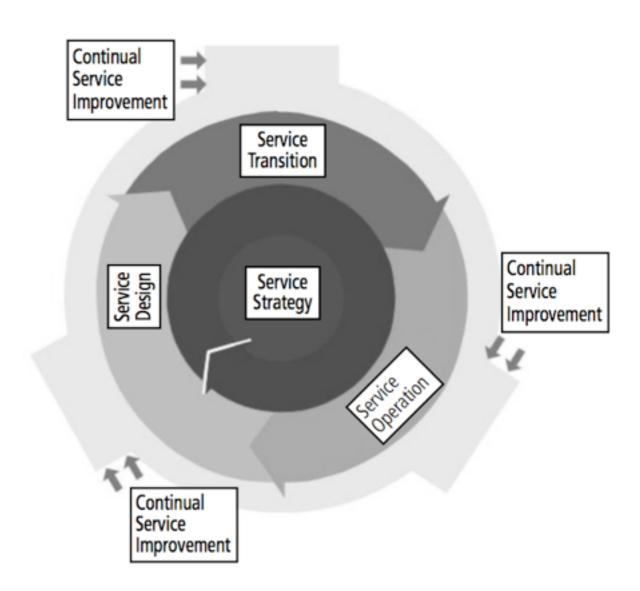
- Executive leadership: Empowers the other role holders with freedom and resources
 - Responsible to drive new ideas for improvement
- Champions: Drawn from upper management, responsible for Six Sigma deployment
 - Act as mentors for black belts
- Master black belts: Full-time in-house experts
 - Coach and trainer for the cross-department implementation of Six Sigma
- Black belts: Apply Six Sigma methodology full-time to specific projects
 - Rule of thumb: One black belt per 100 employees (1% rule)
- · Green belts: Common employees helping the black belts along with their normal job
- Rising number of participating employees is expected to increase profitability

Six Sigma Trends

- Design for Six Sigma (DFSS / DMADV) approach
 - Optimize both customer needs and organizational objectives in engineering work
 - Aims at early design phase, not at improving existing process
- 5 stages in a cycle
 - Define: Develop new product development (NPD) strategy
 - Measure: Understand customer requirements
 - Analyze: Develop conceptual design after analyzing design options
 - Design: Develop product or process design
 - Verify: Develop prototype, evaluate effectivness of the design
- Design process or service "with the end in mind"

ITIL

- Information Technology Infrastructure Library (ITIL), latest version v3
 - Started as set of recommendations by the UK Government
 - Concepts and guides for IT service management
 - Supports to deliver business-oriented quality IT services
- Core publications: Service Strategy, Service Design, Service Transition, Service Operation, Continual Service Improvement
- Broad tool support from vendors
- High costs for certification and training
- Methodology sometimes over-respected at the expense of pragmatism



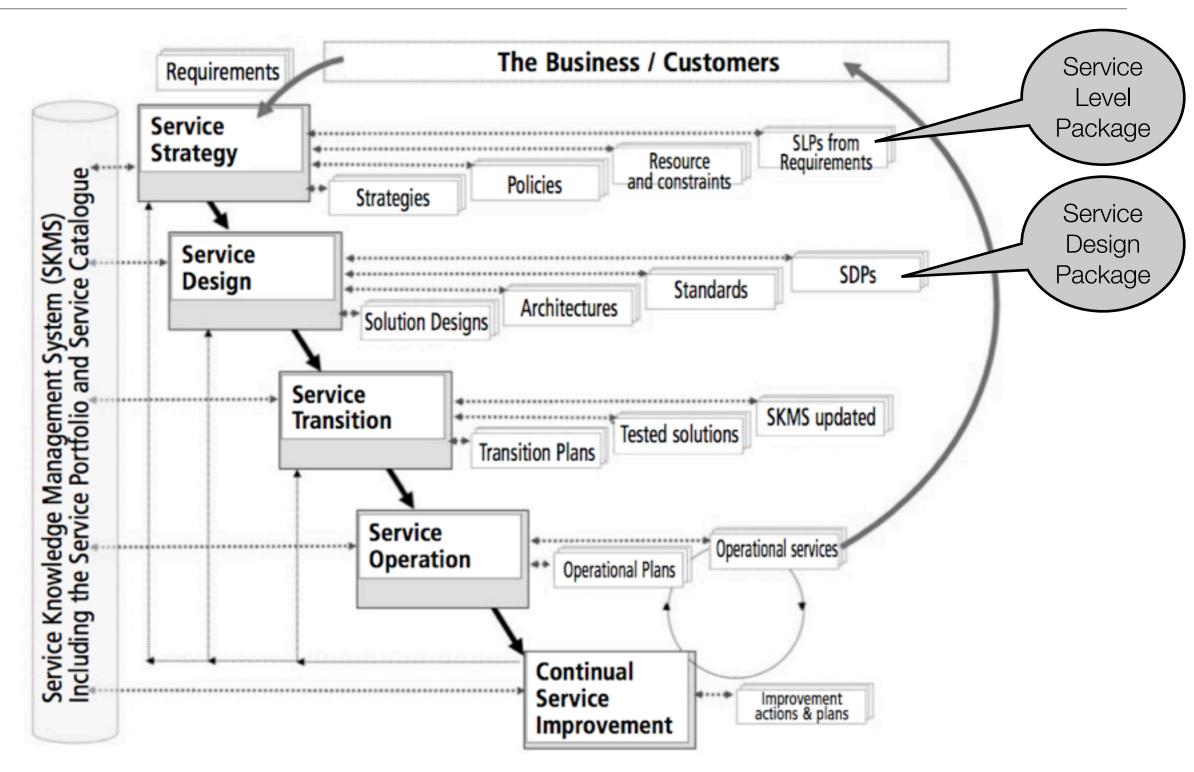
ITIL

- Replaces technology-oriented view on IT service management with an "end-to-end" approach
- Get rid of "technology silos" and "islands of excellence"
- Management system, expected to be ...
 - · ... more focused on business needs and related to business processes
 - ... less dependent on specific technology due to service thinking
 - ... more integrated with other management approaches and tools
- ITIL cycle is typically initiated by a change demand in business requirements

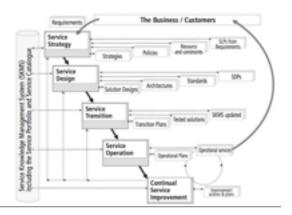
ITIL v3 - Service

- "A service is a means of delivering value to customers by facilitating outcomes customers want to achieve without the ownership of specific costs and risks."
- Supports the customer / user in achieving his defined goals
- Service value for the customer = utility (what) and warranty (how)
- Service level, the service quantity and quality demands, should be measurable
- · Current and future demands on service level are specified in a service-level agreement
- Service assets (resources, capabilities to control them) support business assets
- Service providers:
 - Type 1 (internally for one business unit)
 - Type 2 (for multiple business units in the same organization)
 - Type 3 (serving multiple external customers)

ITIL v3 - Service Lifecycle







- Service strategy has to rely on acknowledgment that customer buys satisfaction of needs, not a physical product
 - What customers? What needs? When and why do they occur? Current and potential market places? Competitors? How to achieve differentiation?
- The four Ps of strategy
 - Perspective: Distinct vision and direction (e.g. what services to provide)
 - **Position**: The basis on which the provider will compete (e.g. market check)
 - Plan: How the provider will achieve the vision
 - Pattern: Distinct fundamental patterns in decisions and actions of time

ITIL v3 - Service Strategy

Service Provisioning Models

- Selected by customers, used by providers
- Managed Service: Business unit requiring a service fully funds the service provision for itself
- Shared Service: Provisioning of multiple services through shared resources and infrastructure, targeting one ore more business units
- Utility: Provisioning based on customer requirements (how much, how often, what time)

Organization Design and Development

• Development stages of the organization itself, interfaces to services, service analytics, strategies for service sources (internal, shared, outsourcing, ...)

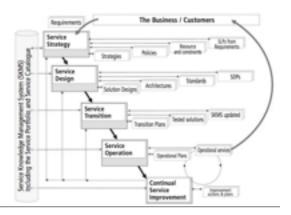
ITIL v3 - Service Strategy

- Service strategy process also contains side activities
 - Financial management for quantification of the money value of services budgeting, accounting, charging
 - Service portfolio management (SPM) as continuous process for controlling investment across the service lifecycle
 - Planned services, live services, retired services
 - Define, Analyze, Approve, Charter the portfolio
 - Demand management
 - Example: Excess capacity generates costs without generating value
 - Based on utility and warranty terms for service value

ITIL v3 - Service Strategy

- Roles and responsibilities
 - Business Relationship Manager (BRM) Close contact to customer
 - Product Manager (PM) Development and management of service lifecycle
 - Chief Sourcing Officer (CS) Leading sourcing strategy development





- Design IT services to meet current and future agreed business outcomes
- Service design has to consider ...
 - Agreed business outcomes
 - Support for service lifecycle, risk management, security, resiliency
 - Definition of measurement methods and metrics, skill development
- The four Ps of design
 - People: Peoples, skill and competencies involved in the provisioning
 - Products: Technology and management systems used in service delivery
 - Processes: Processes, roles and activities involved in service provisioning
 - Partners: Vendors, manufacturers, and suppliers used to assist the provisioning

ITIL v3 - Service Design

- Service Design Package (SDP): Defines all aspects and requirements of the service
 - Produced for each new IT service, major change, or IT service retirement
- Service Catalogue Management (SCM): Maintaining the central source of service information for business areas, describing available IT services
- Service Level Management (SLM): Negotiates, agrees and documents IT service targets with the business (e.g. SLA)
- Capacity Management: Management of capacity and performance-related issues for services and resources, to match IT to business demands
 - Capacity Management Information System (CMIS)
- Availability Management: Reactive activities (monitoring, measuring, analysis, event management, incident management) vs. proactive activities (planning, design, recommendations)
 - Availability Management Information System (AMIS)

ITIL v3 - Service Design

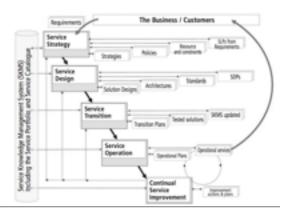
- IT Service Continuity Management (ITSCM)
 - Maintain appropriate risk reduction measures and recovery options
- Information Security Management (ISM)
 - Considered within the corporate governance framework
 - Align IT security with business security, ensure information security
 - Information availability should be usable when required
 - Information confidentiality observed or disclosed to only those who have a right to know
 - Information integrity Completeness, accuracy, no unauthorized modification
 - Information authenticity and non-repudiation Business transactions and information exchange can be trusted

ITIL v3 - Service Design

Supplier Management

- Obtain value for money from suppliers, while meeting the business targets
- Supplier and Contract Database (SCD)
- Roles and responsibilities
 - Service Design Manager Coordination and deployment of quality solution designs for services and processes
 - IT Designer / Architect Coordination and design of required technologies, architectures, strategies, designs, plans
 - Service Catalogue Manager, Service Level Manager, Availability Manager, IT Service Continuity Manager, Capacity Manager, Security Manager, Supplier Manager ...

ITIL v3 - Service Transition



- Deliver services into operational use
 - Receive SDP's from design stage, deliver into operational stage every element required for ongoing operation
 - Needs to ensure that service can operate in foreseeable extreme or abnormal circumstances

Service provider Business Supplier Manage the Strategic Manage the Manage IT services supplier's change business business Manage the Manage **Tactical** Service business external portfolio change services processes Service change Manage Operational Service External business change operations Operations operation

Change management

- Can apply to different scopes of change and release management
- Ensures that service changes are recorded, evaluated, authorized, prioritized, planned, tested, implemented, documented, reviewed
- Optimize business risk of changes

ITIL v3 - Service Transition

- Service Asset and Configuration Management (SACM)
 - Identify, control and account for service assets and configuration items (CI)
 - Support by Configuration Management System (CMS)
- Knowledge Management
 - Data-Information-Knowledge-Wisdom structure
 - Make information available to the right person at the right point in time
- Transition Planning and Support
 - Identify, manage, and control risks of failure across transition activities
 - Improves ability to handle high volume of change and releases

ITIL v3 - Service Transition

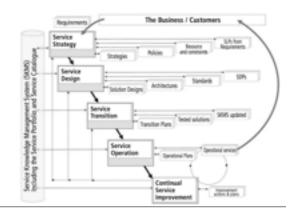
Release and Deployment Management

- Covers whole assembly and implementation of new/changed services for operational use
- From release planning to early life support
- Deliver changes at optimized speed, risk and cost

Service Validation and Testing, Evaluation

- Provide objective evidence that the new / changes service supports the business requirements, including agreed SLAs
- Roles and responsibilities
 - Not anticipated as separate group of people, ,flow of experience and skills'





- Deliver agreed levels of service to customers, manage applications and infrastructure that support the service delivery
- Only in this stage, services actually deliver business value
- Balancing of conflicting goals
 - Internal IT view vs. external business view
 - Stability vs. responsiveness
 - Quality of service vs. cost of service
 - Reactive vs. proactive activities
- Operational health of services summarizes relevant indicators relevant for execution of vital business functions

Event Management Process

- Handle change of state that has significance for the management of a configuration item or IT service
- May indicate correct or incorrect functioning (tape change vs. hardware outage incident)
- Depends on monitoring, but always generates / consumes notifications
- Response to an event can be automated or may require manual intervention

Incident Management Process

- Handle unplanned service interruption, quality reduction, or configuration item error state not impacting the service
- Restore normal service as quickly as possible
- Functional vs. hierarchical escalation

Request Fulfillment Process

- Source and deliver services
- Provide information about services and procedures for obtaining them

Access Management Process

- Manage confidentiality, availability and integrity of data and intellectual property
- Manage service access rights and user identity

Problem Management Process

- Problem is a cause of one or more incidents
- Responsible for investigation of incidents for identification of the problem
- Understand causes, document workarounds and request changes to permanently resolve the problems

Service Desk Function

- Single central point of contact for all users of the IT
- Logs and manages all incidents, service requests and access requests
- First-line investigation and diagnosis, keeping users informed
- Different organization approaches:
 - Local service desk (close to the user)
 - Centralized service desk (higher volume with fewer stuff)
 - Virtual service desk (staff in many locations, appear as one team)
 - Follow the sun (24h coverage, automated call passing)

Technical Management Function

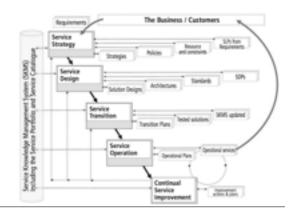
- People providing technical expertise and management of IT infrastructure
- Mainly assistance function

Application Management Function

- Focus on software rather than infrastructure
- Applications treated as one component of service

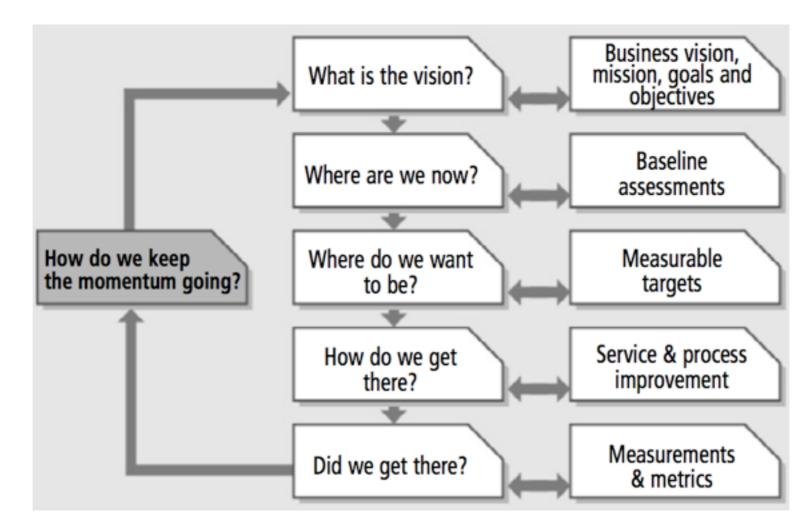
IT Operations Management Function

- Operations control routine tasks, centralized monitoring from cockpit
- Facilities management data centers, computer rooms, recovery sites



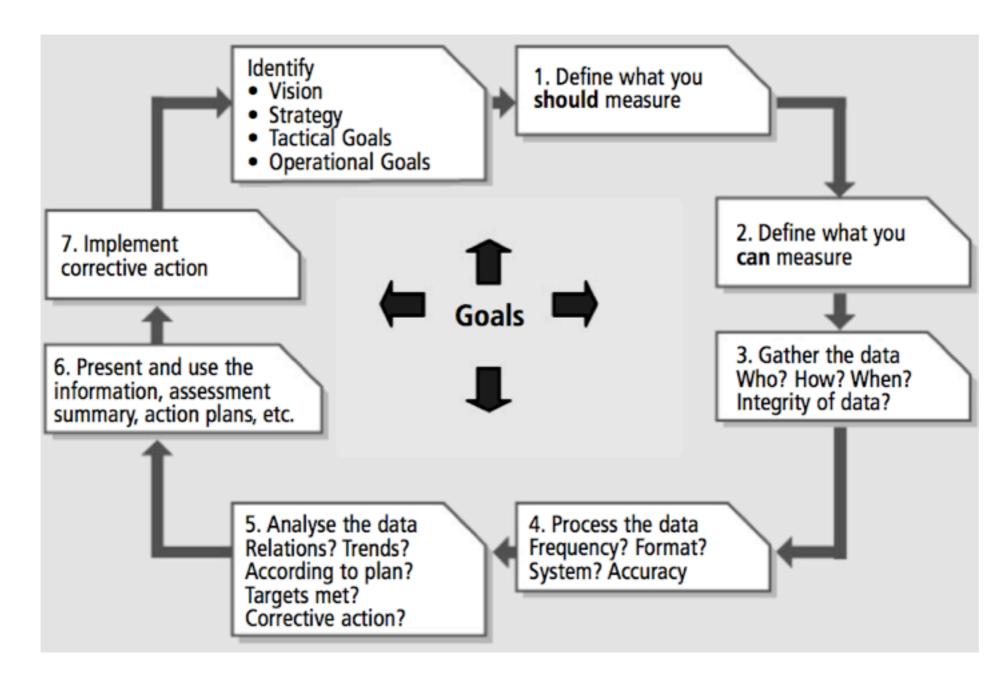
ITIL v3 - Continual Service Improvement

- Continual Service Improvement (CSI) maintains value for customers
 - Should be embedded in organization, instead of ad-hoc approaches after failure
- CSI model Contrast current position with long-term goals and objectives



ITIL v3 - Continual Service Improvement

7-Step Improvement Process



ITIL v3 - Continual Service Improvement

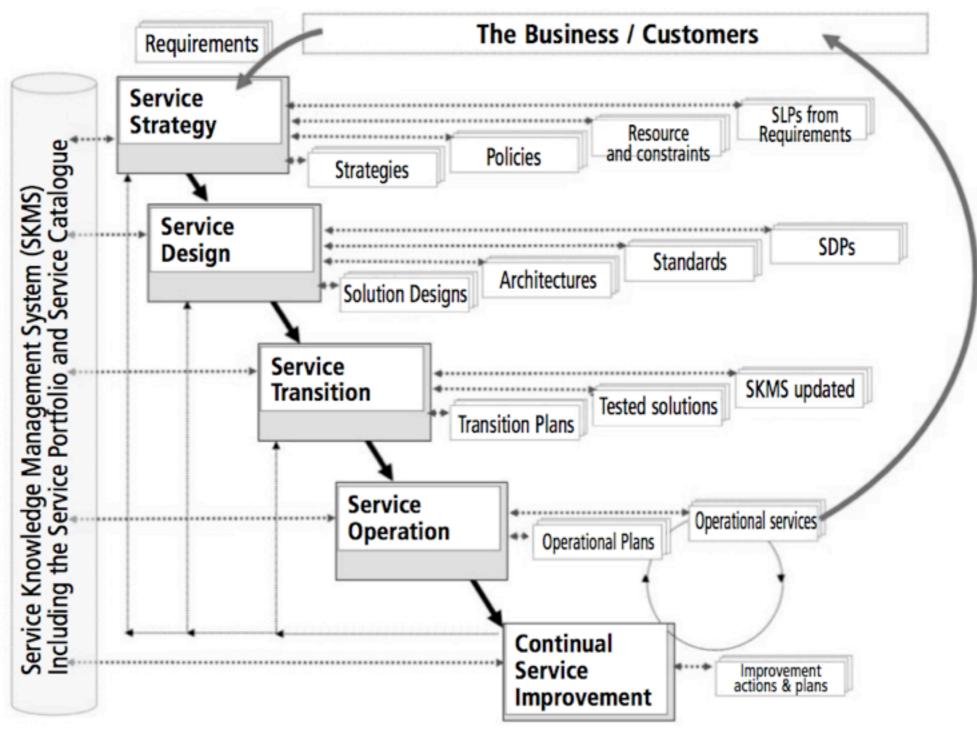
Service Measurement

- Metric types:
 - Technology metrics components, applications; performance, availability
 - Process metrics critical success factors (CSFs), key performance indicators (KPIs)
 - Service metrics results of service, computed from technology metrics
- Validate earlier decisions, help in deciding for corrective actions

Service Reporting

- Summarize historical development of data collected
- Dedicated CSI manager role recommended, all other activities as part of the other lifecycle stages

ITILv3 - Service Lifecycle



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ITILv3 - Service Lifecycle

Continual Service Improvement (CSI)

7-Step Improvement Process Service Measurement Service Reporting

Service Operation (SO)

Event Management Incident Management Request Fulfilment Problem Management Access Management

Service Strategy (SS)

Strategy Generation Financial Management Service Portfolio Management Demand Management

Service Transition (ST)

Transition Planning and Support
Change Management
Service Asset & Configuration Mgmt
Release and Deployment Mgmt
Service Validation and Testing
Evaluation
Knowledge Management

Service Design (SD)

Service Catalogue Management
Service Level Management
Capacity Management
Availability Management
IT Service Continuity Management
Information Security Management
Supplier Management

- Control Objectives for Information and related Technology (COBIT)
- International model for defining control and audit goals for IT, started in 1996
 - Maintained by Information Systems Audit and Control Association (ISACA)
 - Association of auditors, reaction on business impact of IT
- Collection of best practices for auditing in IT, no standardization on its own
- Considers:
 - Technical standards (EDIFACT, ISO, ...)
 - Codes of conduct for business (EU, OECD, ...)
 - Qualification criteria for IT systems and processes (ISO 9000, common criteria, ...)
 - Professional standards from the domain
 - Documented industry practices

- Describes how to rate the maturity level of IT processes
 - Considers IT quality (efficiency, robustness), IT security (integrity, trustability), and IT fiduciary (compliance to financial and lawful rules)
- Processes are defined to rely on *IT resources*, structured into:
 - Data structured and non-structures information elements
 - Application systems collection of manual and programmed processes
 - Technologies Hardware, operating systems, databases, networks, ...
 - Facilities Resources for housing and operation of IT systems
 - People Human part in IT system operation
 - All these factors must be planned, developed, implemented, operated and monitored in a coordinated fashion - meta framework for compliance checks

- Metrics: Key Goal Indicators (KGI), Critical Success Factors (CSF), Key Performance Indicators (KPI)
- KGI ranks resulting output, KPI ranks performance of producing these outputs
- Example: Change Management Process
 - KGI's: Number of successful changes, reduction of service interruptions due to changes (goals of the process itself)
 - CSF's: Useful software and hardware inventory (rating of applied improvements)
 - KPI's: Number of changes leading to failures, number of delayed changes (rating of applied improvements)
- Using COBIT in an organization
 - Auditing of IT processes according to COBIT
 - Using COBIT as internal evaluation tool

- ITIL covers one part of COBIT scope (IT service management processes)
- Maturity of IT processes can be ranked with COBIT
 - Becomes relevant for BASEL II or Sarbanes-Oxley rating of organizations
- Top-down approach in CoBiT analysis
 - Derive IT architecture (resources) from IT goals (processes) from business goals (requirements)

