Dependable Systems

Dependability Modeling

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Sources:

Eusgeld, Irene et al.: Dependability Metrics. 4909. Springer Publishing, 2008
Menasce, Daniel A.; Almeida, Virgilio A.: Capacity Planning for Web Services: Metrics, Models, and Methods. Prentice Hall, 2002., 0-13-065903-7
Krishna B. Misra: Handbook of Performability Engineering. Springer. 2008
Hazard Analysis Techniques for System Safety, by Clifton A. Ericson, II
www.fault-tree.net
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Dependability Modeling

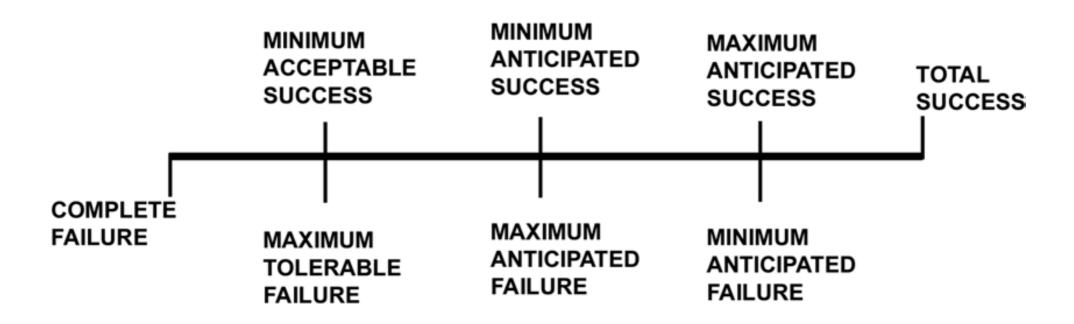
- Default approach: Utilize a formalism to model system dependability
 - Quantify the availability of components, calculate system availability based on this data and a set of assumptions (the availability model)
 - Most models expose the same expressiveness
 - Each formalism allows to focus on certain aspects
 - Structure-based models: Reliability block diagram, fault tree
 - State-based models: Markov chain, petri net
- System understanding evolved from hardware to software to IT infrastructures
 - Example: Organization management influence on business service reliability
 - Information Technology Infrastructure Library (ITIL)
 - CoBiT(Control Objectives for Information and related Technology)

History

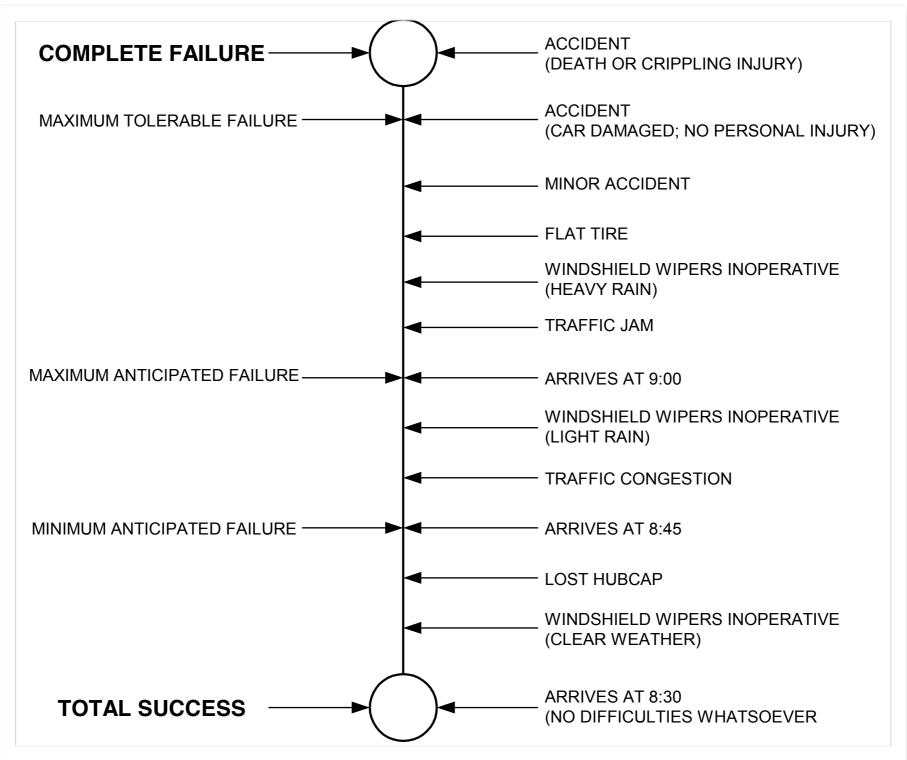
- Methods for risk and reliability assessment originate in the early 60's
 - US aerospace and missile programs
 - Importance for NASA grew after Challenger accident in 1986
- Importance for nuclear industry grew after Three Mile Island accident in 1979
 - Fault Tree Handbook, NUREG-0492, US Nuclear Regulatory Commission
- Meanwhile established methodologies and commercial / academic tools
 - SAVE, SHARPE, Fault Tree+, AvSim+, ReliabilityWorkbench, BlockSim, Figaro/ KB3, Galileo/ASSAP, BQR Care, ...

Dependability Modeling

- The Failure Space-Success Space concept
 - Often easier to agree on what constitutes a system failure
 - Success tends to be associated with system efficiency, which makes it harder to formulate events in the model ("The car drives fast.", "The car stops driving.")
 - In practice, there are more ways to success than to failure



Example: Failure Space

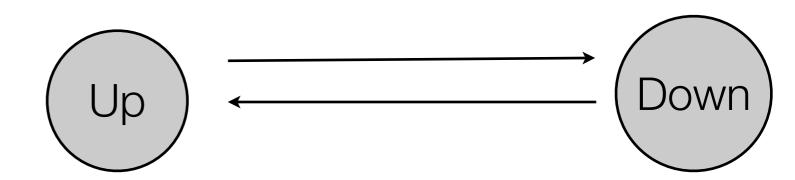


Dependability Modeling

- System analysis approaches
 - Inductive methods Reasoning from specific cases to a general conclusion
 - Postulate a particular fault or initiating event, find out system effect
 - Determine what system (failure) states are possible
 - Trivial approach: "parts count" method
 - Examples: Failure Mode and Effect Analysis (FMEA), Preliminary Hazards Analysis (PHA), Event Tree Analysis, Reliability Block Diagrams (RBD), ...
 - **Deductive methods** Postulate a system failure, find out what system modes or component behaviors contribute to this failure
 - Determine how a particular system state can occur
 - Examples: Fault Tree Analysis (FTA)

General Rules

- Components are either fully working or completely failed
- Two options for expressing the probability that the success / failure event occurs



- Based on (un)reliability data
 - Model contains probability for a given point in time, or (un)reliability function
- Based on availability data
 - · Model contains numerical probability for (non-)failure at any point in time
 - Demands definition of probability distribution function and its parameters (typically exponential distribution)
- All failure and repair events are pair-wisely stochastically independent

Inductive Modeling - Boolean Algebra Approach

For stochastically independent events:

$$Pr(\phi_1 \land \phi_2) = Pr(\phi_1) \cdot Pr(\phi_2)$$

$$Pr(\phi_1 \lor \phi_2) = Pr(\phi_1) + Pr(\phi_2) - Pr(\phi_1 \land \phi_2)$$

$$Pr(\neg \phi) = 1 - Pr(\phi)$$

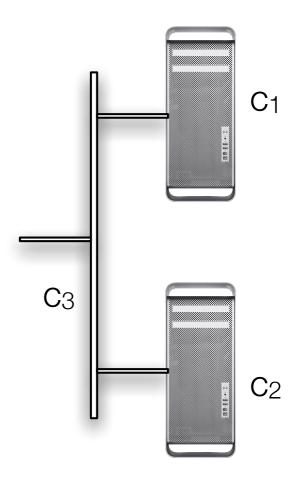
- c_i: The binary event that component c_i is operational at any given point in model time
- a_i = Pr(c_i) : Probability that c_i occurs-> Availability !

$$\phi = (c_1 \lor c_2) \land c_3$$

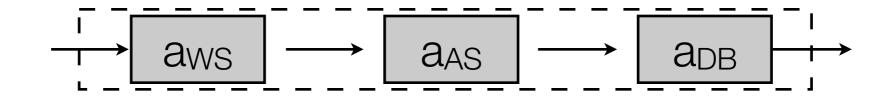
$$Pr(\phi) = Pr((c_1 \lor c_2) \land c_3)$$

$$= (a_1 + a_2 - a_1 \cdot a_2) \cdot a_3$$

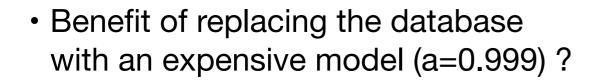
$$= a_1 a_3 + a_2 a_3 - a_1 a_2 a_3$$

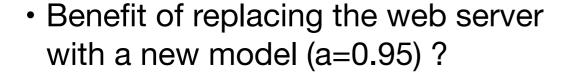


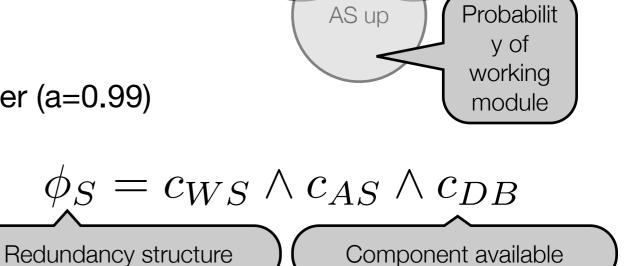
Serial Case



- Help from probability theory: The probability of an event expressed as the intersection of independent events is the product of the probabilities of the independent events.
- Example: Chain of web server (a=0.9),
 application server (a=0.95) and database server (a=0.99)







WS up

$$A_S = a_1 \times a_2...a_n = \prod_{i=1}^n a_i$$

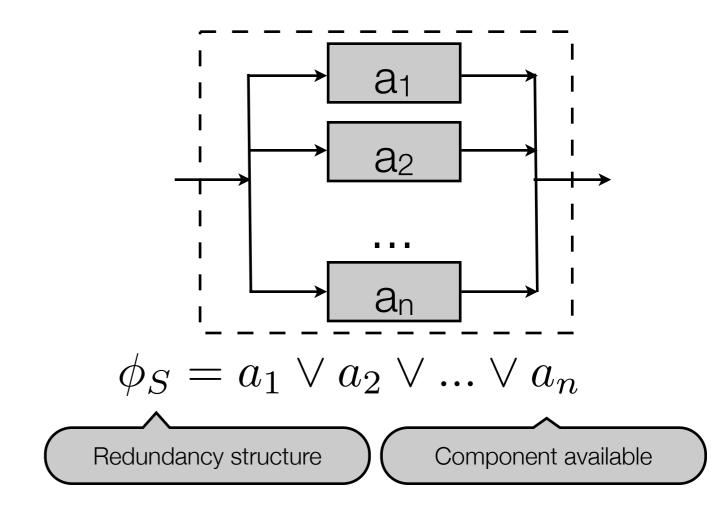
DB up

Dependable Systems Course PT 2014

Parallel Case

Parallel case

- Search engine, cluster node a=0.85 (around 2 months outage / year)
- How many servers to reach 5 nines of site availability?



$$A_S = 1 - P_{alldown}$$

$$A_S = 1 - ((1 - a_1) \times (1 - a_2) \times ...(1 - a_n))$$

$$A_S = 1 - \prod_{i=1}^n (1 - a_i) \qquad n_{min} = \lceil \frac{\ln(1 - A_S)}{\ln(1 - a)} \rceil$$

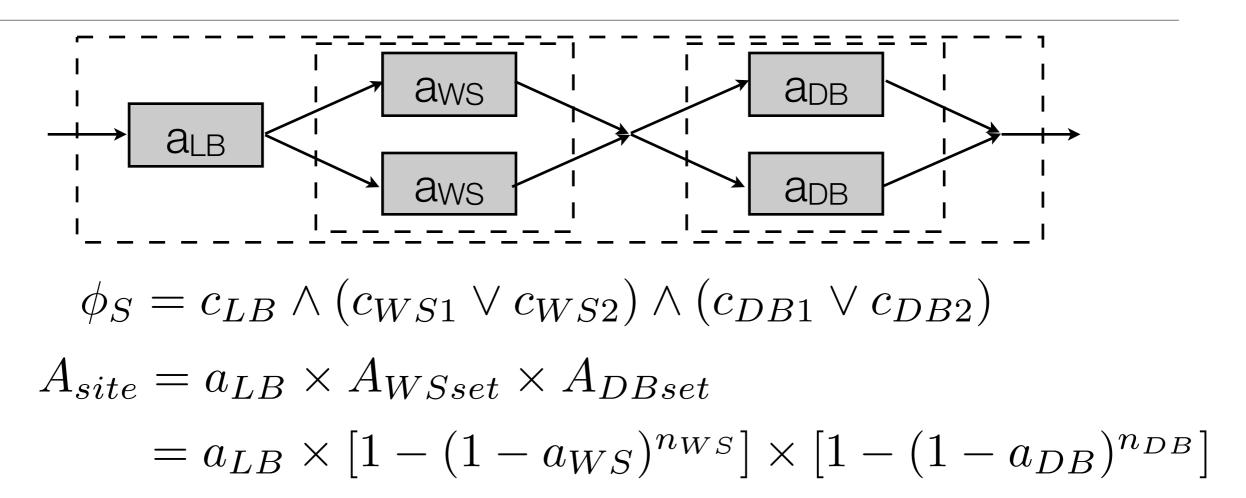
K-of-N Systems

- At least K out of N identical independent components need to work to have a functioning system
- Algebraic investigation only feasible with exponential failure distribution
 - At the beginning, there are N operational units, so failure rate equals $\,N\cdot\lambda\,$
 - After first component failure, the failure rate goes down to $\,(N-1)\cdot\lambda\,$
 - This goes until the (K+1)th failure has occurred

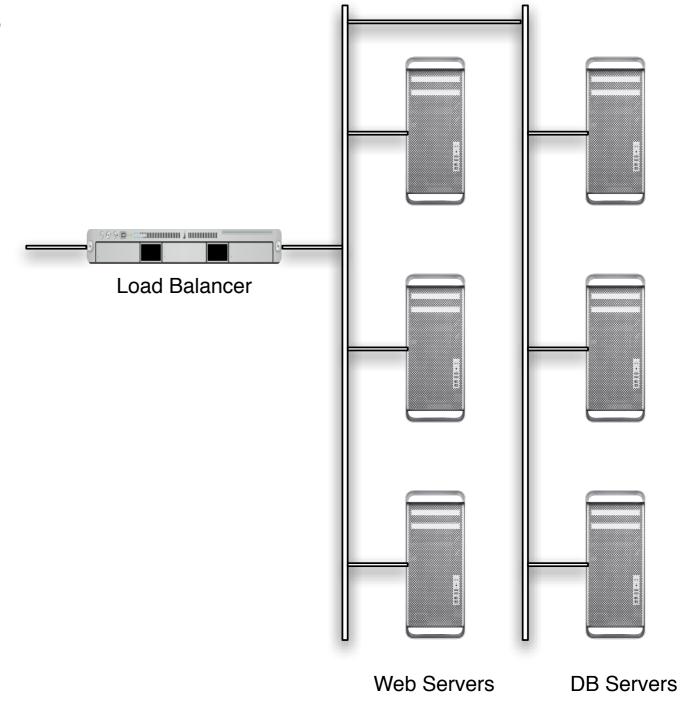
$$MTTF = \sum_{K \le j \le N} \frac{1}{\lambda j}$$

- K=1 is the same as the parallel case, K=N is the same as the serial case
- For identical components, survival probability can be computed as:

$$A_S(k, N, a) = \sum_{i=k}^{N} {N \choose i} a^i (1-a)^{n-i}$$

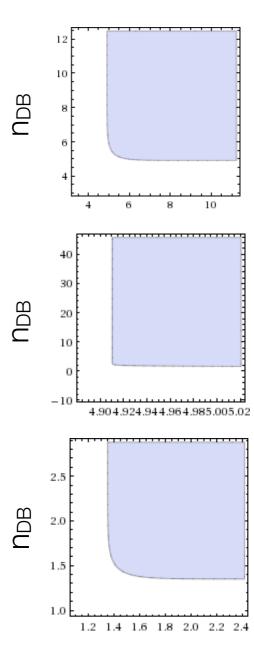


- Online brokerage site to be designed choice of components needed
- Site availability aimed at 99.99%
- Setup: Load balancer, similar web server hardware, replicated database
- Question: What is the least expensive configuration that reaches 99.99%?
 - Choice between low-end (a=0.85) and high-end (a=0.999) servers
 - Must also consider purchase and maintenance costs per setup



а	а	Minimum n	Minimum n	А
0,85	0,85	6	5	99,99 %
0,85	0,999	5	2	99,991 %
0,999	0,999	2	2	99,999 %

Example: How to reach 4 nine's?



 n_{WS}

Three identical hard drives in a parallel setup, two of them must operate

$$A_S = a_1 a_2 a_3 + (1 - a_1) a_2 a_3 + a_1 (1 - a_2) a_3 + a_1 a_2 (1 - a_3)$$

$$A_S = {3 \choose 3}a^3(1-a)^0 + {3 \choose 2}a^2(1-a)$$

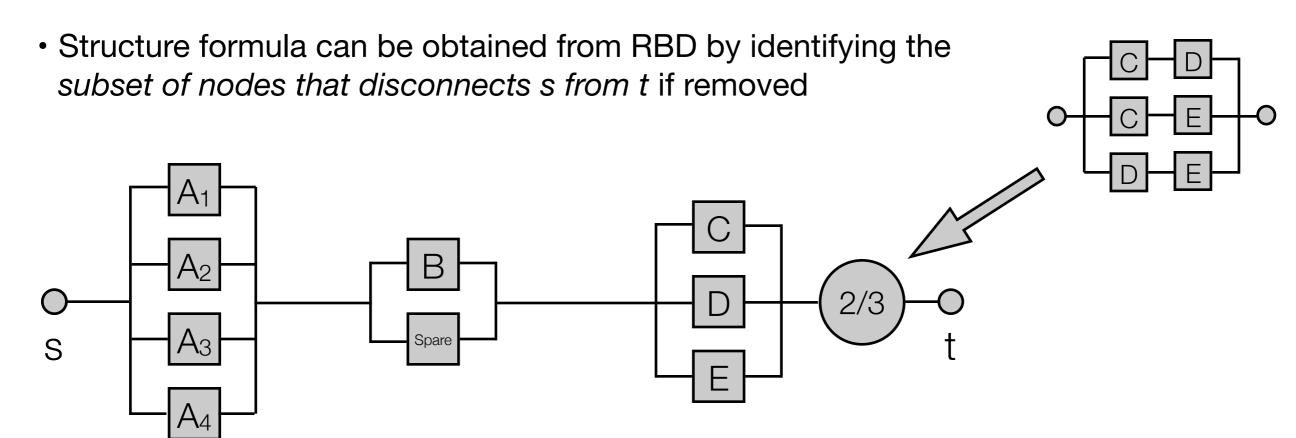
$$A_S = a^3 + 3a^2(1-a)$$

• Example: Disk RAID system with K=3, N=4, MTTF=1800h, MTTR=4.5h

$$MTTF = \frac{1}{4}MTTF_{Disk} + \frac{1}{3}MTTF_{Disk} = 1050h$$
 $A_{Disk} = \frac{1800}{1800 + 4.5} = 0.9999628$

Reliability Block Diagrams (RBD)

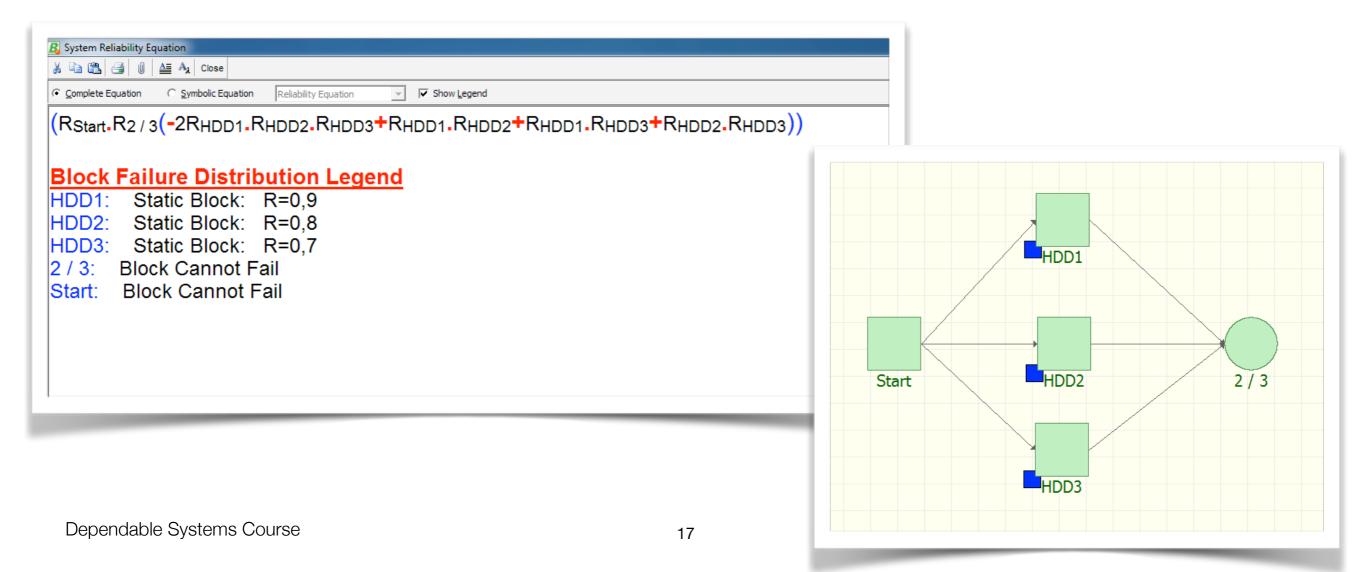
- Model logical interaction for success-oriented analysis of system reliability
- Building blocks: series structure, parallel structure, k-out-of-n structure
- System is available only if there is a path between s and t
- Granularity based on data and lowest actionable item concept



RBD: k-of-N for Nonidentical Components [ReliaSoft]

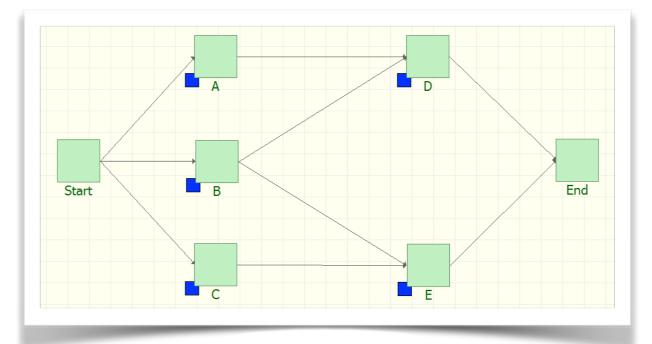
- Example: 2-out-of-3 different hard drives must remain functional
 - Different manufacturers with different device reliability

$$A_S = a_1 a_2 a_3 + (1 - a_1) a_2 a_3 + a_1 (1 - a_2) a_3 + a_1 a_2 (1 - a_3)$$



Complex RBDs

- Break down into serial and parallel sections not always obvious, for example:
 - A or B or C must work
 - If A works, D must work
 - If B works, than D or E must work
 - If C works, E must work



Decomposition method:

Identify key component, compute reliability with and without it, combine them

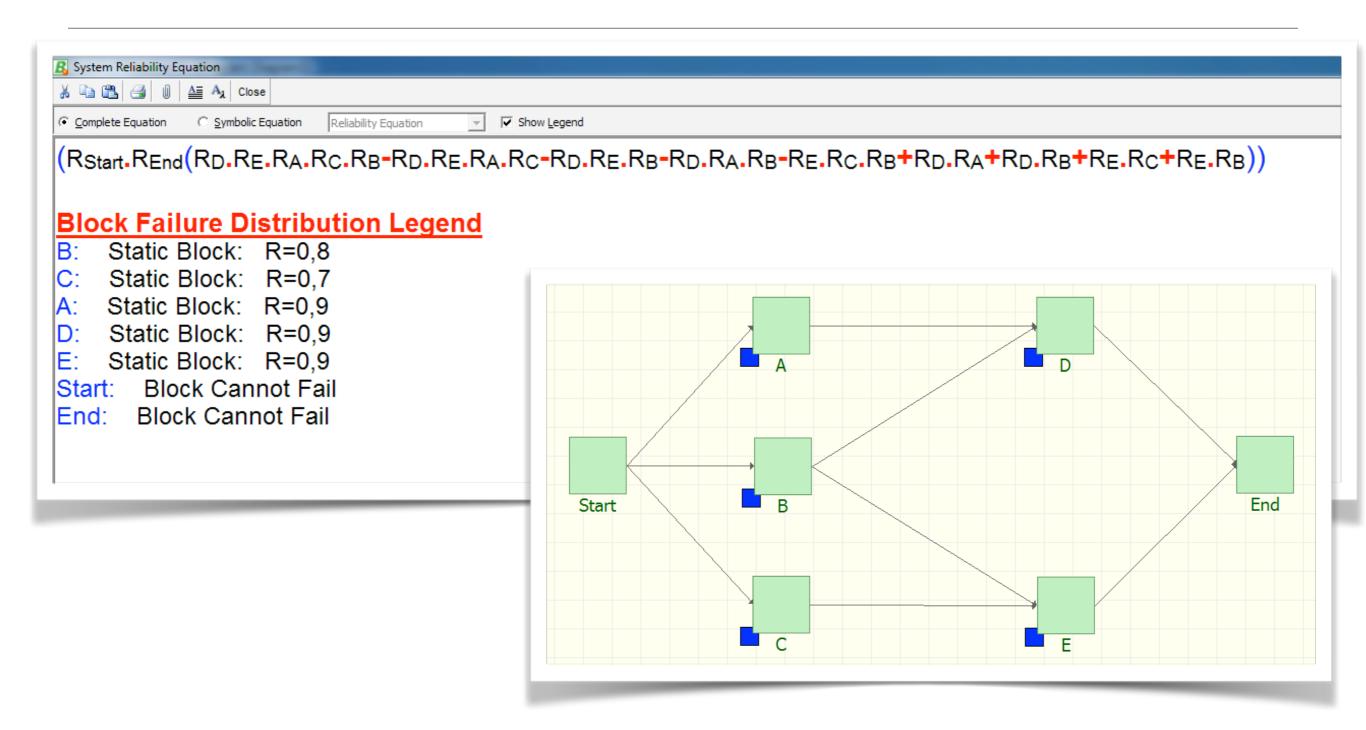
Event space method:

System reliability is the probability of the union of all mutually exclusive events that lead to system success

Path Tracing method:

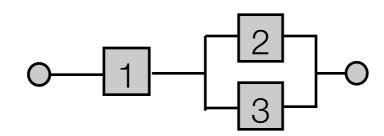
Calculate probability of all possible paths through the RBD, combine for system survival probability

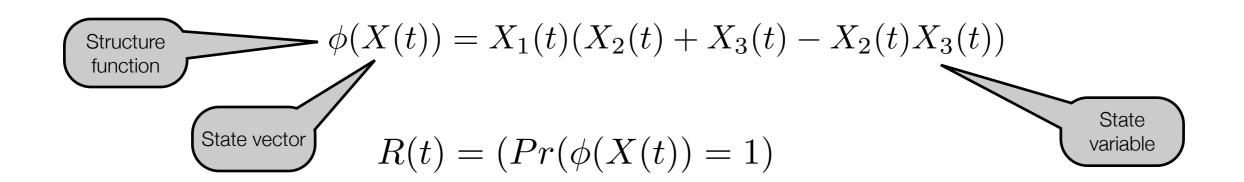
Complex RBDs



More on Structure Functions [Rausand]

- State of each component described by a binary variable (1 -> functioning, 0 -> failed)
- State vector describes system state at specific point in time
- Binary structure function of the system based on current state vector





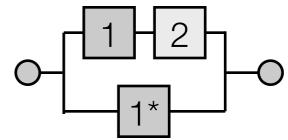
Coherent Structures [Rausand]

$$\phi(x)_{serial} = x_1 \cdot x_2 \cdots x_n = \prod_{i=1}^n x_i$$

$$\phi(x)_{parallel} = 1 - (1 - x_1)(1 - x_2) \cdots (1 - x_n) = 1 - \prod_{i=1}^n (1 - x_i) = \coprod_{i=1}^n x_i$$

$$\phi(x)_{k-out-of-N} = \begin{cases} 1 & if & \sum_{i=1}^n x_i \ge k \\ 0 & if & \sum_{i=1}^n x_i < k \end{cases}$$

- In the description of a system structure, relevant components contribute to the functioning ability of the system
 - Component irrelevance with respect only to a specific system function



- Coherent system structure: All components are relevant
 - Any coherent system with n components is functioning at least as well as a corresponding system where all n components are in series, and at most as well as one with all components in parallel:

$$\prod_{i=1}^{n} x_i \le \phi(x) \le \prod_{i=1}^{n} x_i$$

Coherent Structures [Rausand]

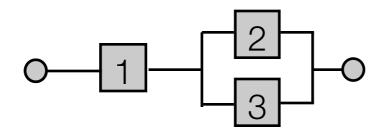
- Given two state vectors x and y for the same structure function (= system)
- Serial or parallel replication per component expressed by combined state vectors
- Theorem by Rausand et al. shows redundancy impact on coherent structure:
- $x = (x_1, x_2, \dots, x_n)$ $y = (y_1, y_2, \dots, y_n)$ $x \cdot y = (x_1 y_1, x_2 y_2, \dots, x_n y_n)$ $x \sqcup y = (x_1 \sqcup y_1, x_2 \sqcup y_2, \dots, x_n \sqcup y_n)$

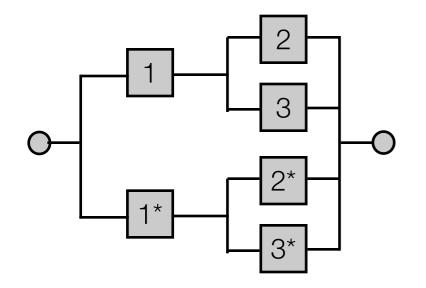
$$\phi(x \sqcup y) \ge \phi(x) \sqcup \phi(y)$$
$$\phi(x \cdot y) \le \phi(x) \cdot \phi(y)$$

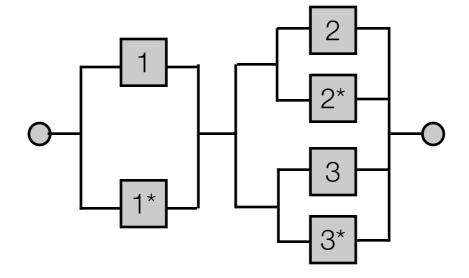
- The "value" of the structure function (=system) with component-level parallel redundancy is higher than the "value" with system-level parallel redundancy
- If the system with component-level redundancy would fail, then the system-level redundancy design would also fail
- There may (!) be cases where only the component-level redundancy design survives
 - In other words: Structure function is binary -> there are state vectors with

$$\phi(x \sqcup y) = 1$$
$$\phi(x) \sqcup \phi(y) = 0$$

Coherent Structures [Rausand]







Example cases:

- 1 fails
- 1, 1* fail
- 1, 2*, 3* fail

Redundancy at system level

$$\phi(x) \sqcup \phi(y)$$

Redundancy at component level

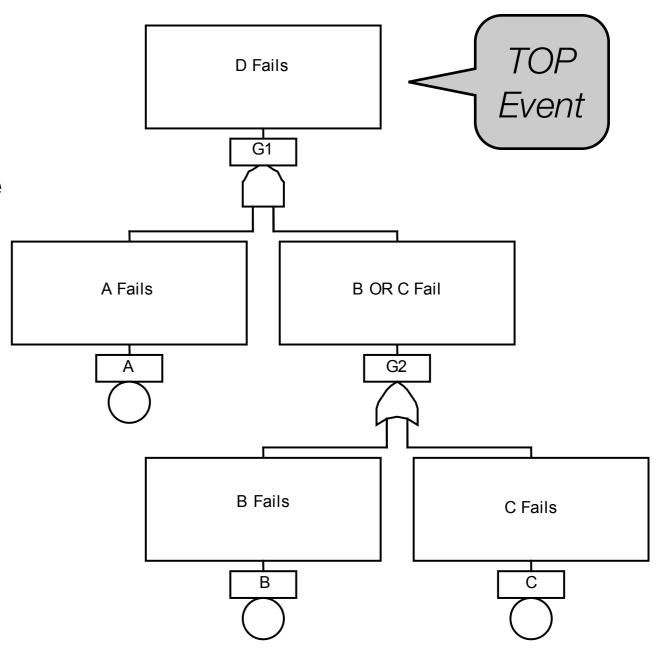
$$\phi(x \sqcup y)$$

Deductive Analysis - Fault Trees

- Structure analysis effort grows exponentially with the number of components
- Fault Trees
 - Invented 1961 by H. Watson (Bell Telephone Laboratories)
 - Facilitate analysis of the launch control system of the intercontinental Minuteman missile
 - Used by Boeing since 1966, meanwhile adopted by different industries
 - Root cause analysis, risk assessment, safety assessment
- Basic idea
 - Technique for describing the possible ways in which an undesired system state can occur
 - Complex system failures are broken down into basic events

Fault Tree Analysis

- Basic events (faults) can be associated with component hardware failures, human errors, software errors, or any other pertinent events
- Probability of a higher-level event can be calculated by lower level probabilities
- Graphical representation of structure formula, helps to identify fault classes
- Includes only faults that contribute to the top event
- In itself not a quantitative model, but can be evaluated as one
- Events and gates are not system components!



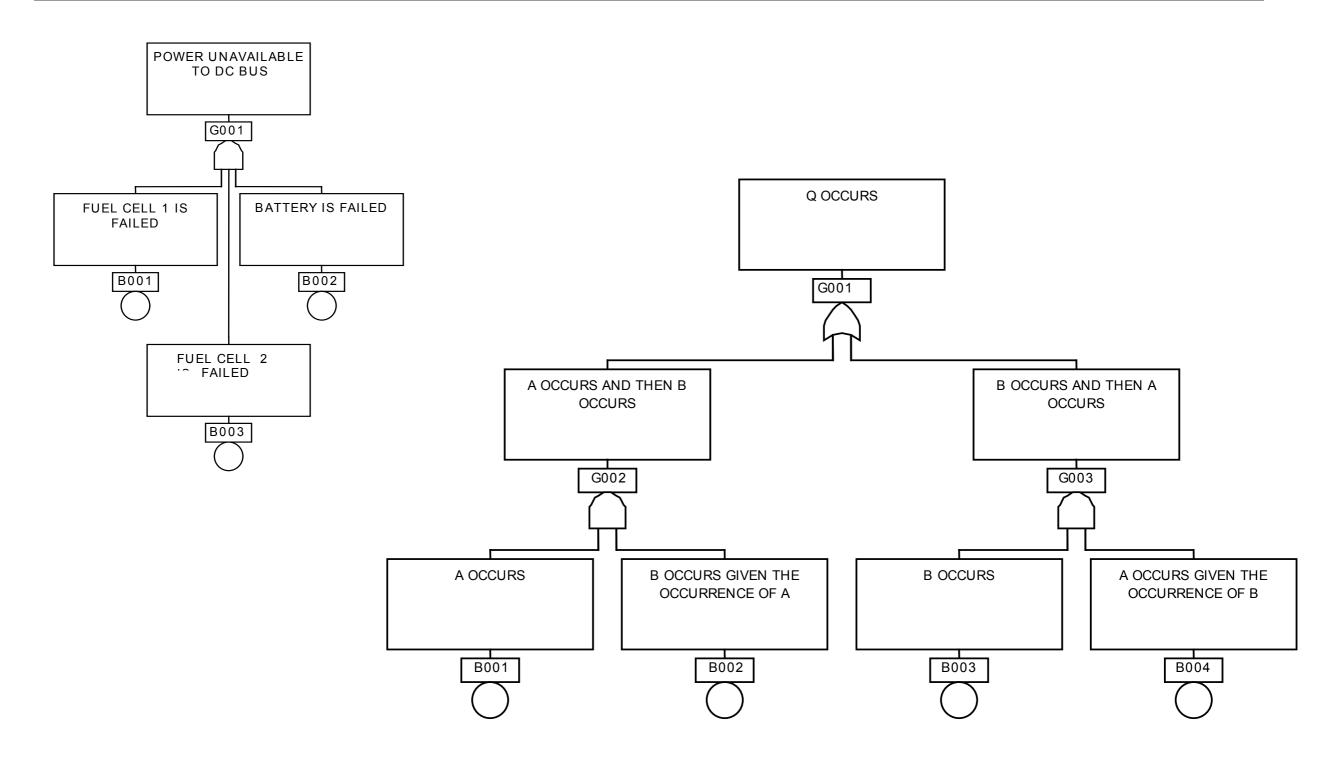
Static Fault Trees

Basic event - Initiating fault, limit of resolution for the fault tree has been reached	name
Undeveloped event - No information available or insignificant consequences	name
House event - An event that is expected to occur and typically does not denote a failure (e.g. phase change)	
Replicated basic event - A given number of k statistically identical copies of a component	k * name
Conditioning event - Restrictions that apply to the attached gate (e.g. INHIBIT / PRIORITY AND)	

Static Fault Trees

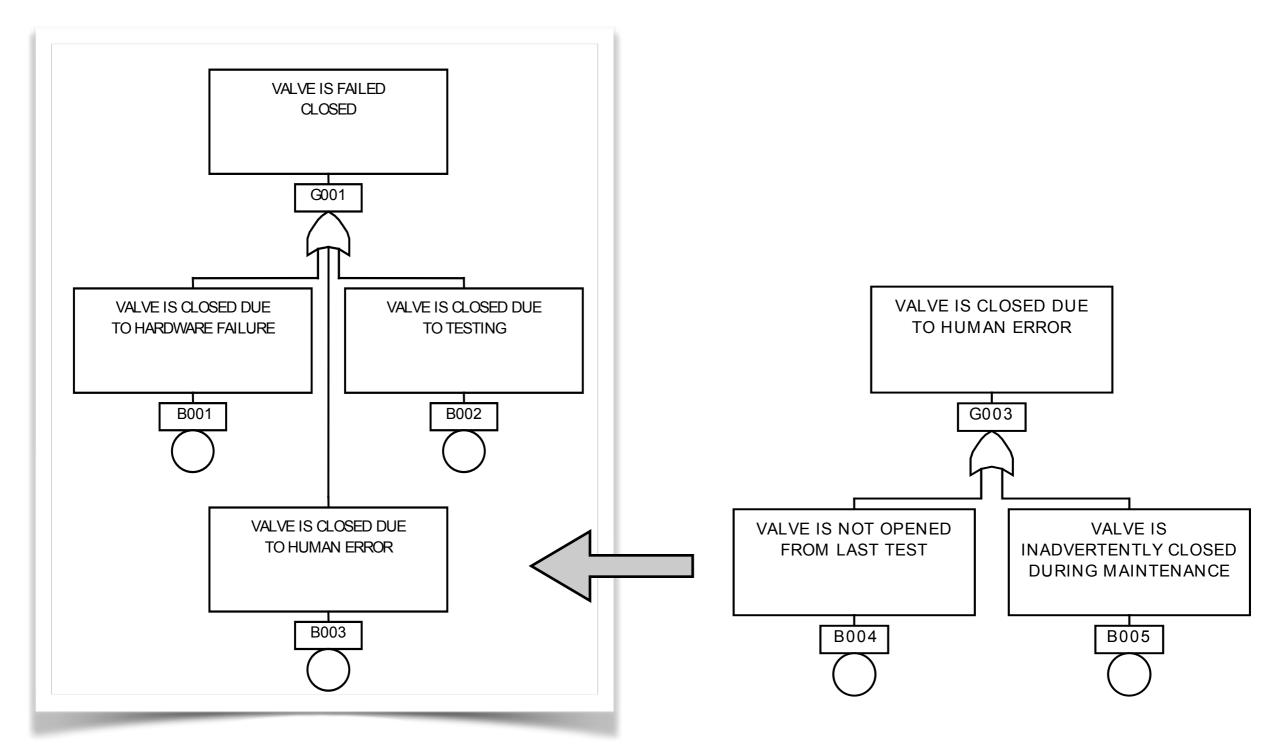
AND gate - Output event occurs if all input events occur	
OR gate - Output event occurs if one or more input events occur	
EXCLUSIVE OR gate - Output event occurs if exactly on of the input events occur	
PRIORITY AND gate - Output event occurs if all input events occur in the specific order	
COMBINATION / VOTING OR gate - Output event occurs if the given number of input events occur	n n
INHIBIT gate - Output event occurs if the single input event occurs and the enabling condition is given	
TRANSFER IN gate - Tree is further developed at the occurrence of the corresponding TRANSFER OUT gate	
TRANSFER OUT gate - This portion of the tree must be attached at the corresponding TRANSFER IN	PT 2014

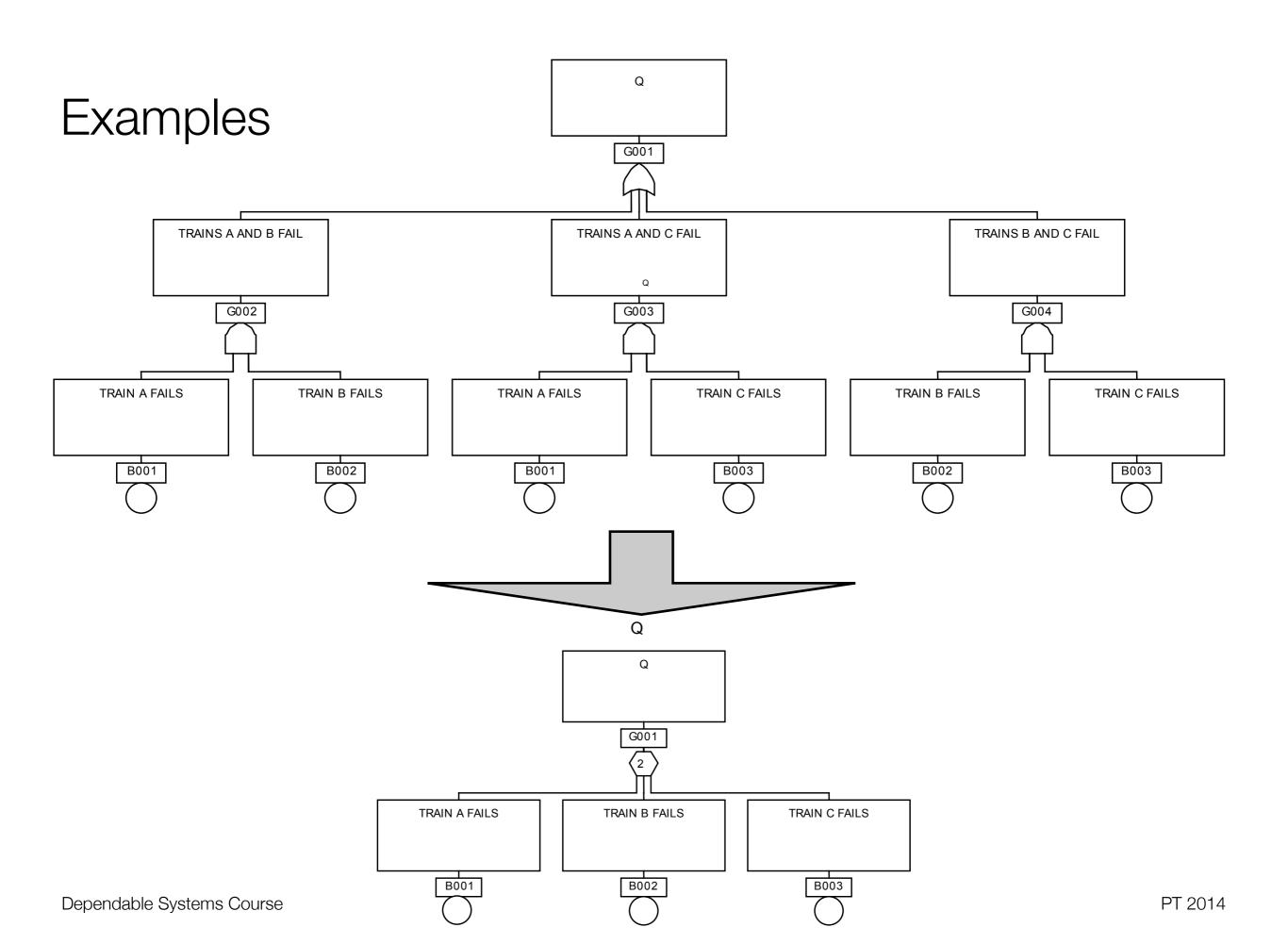
Examples: AND Gate



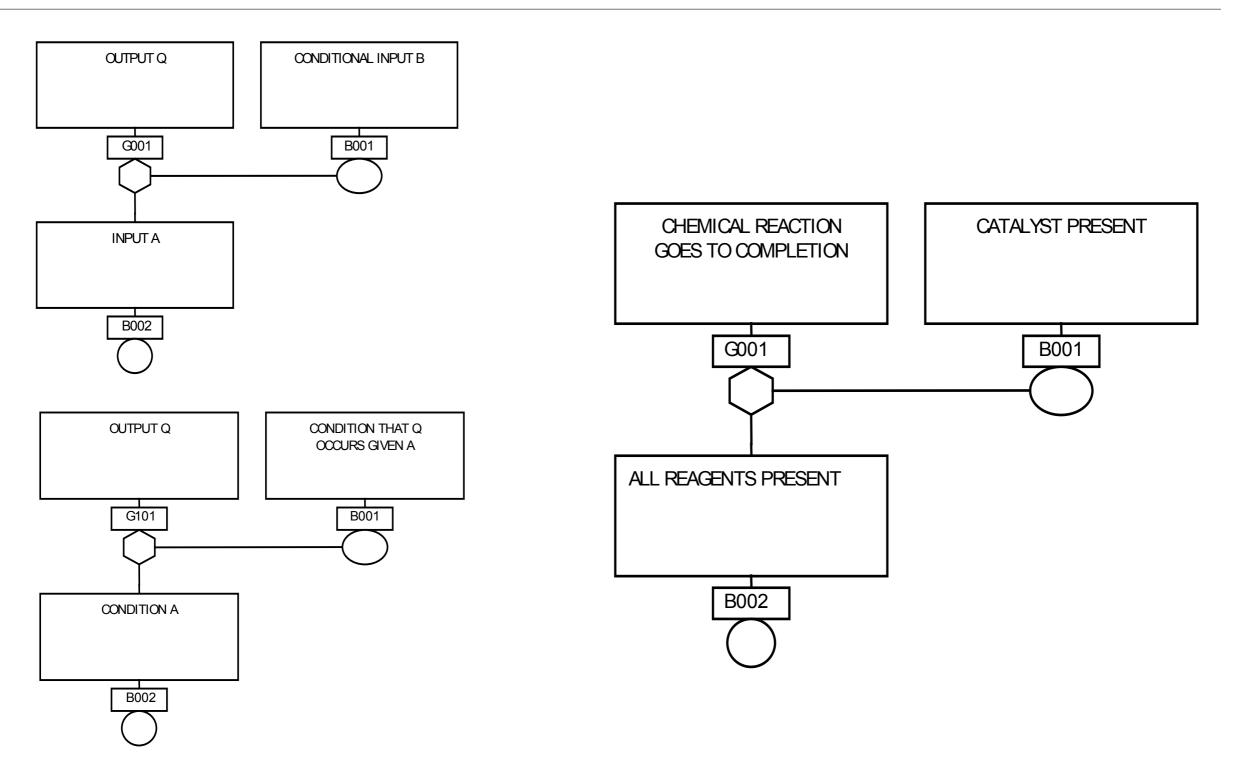
Examples: OR Gate

E R

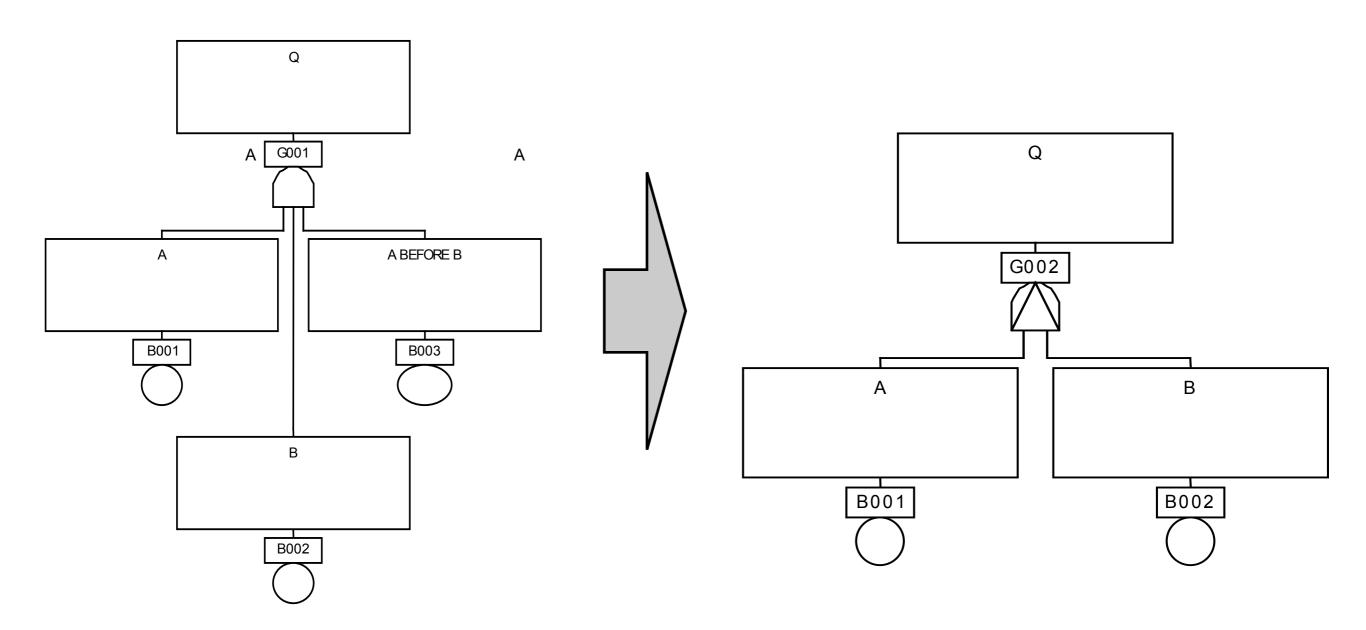




Examples: INHIBIT Gate / Conditioning Event

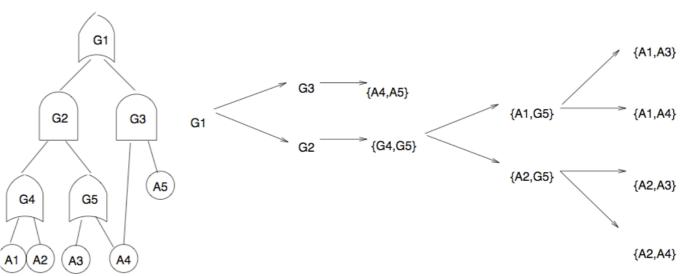


Examples: Priority AND Gate



Cut Sets

- Cut set: Any group of basic events which, if all occur at the same time, cause the TOP event
- Minimal cut set (mincut): Minimal combination of basic events that induce TOP
 - ,Minimal': All basic events are needed to let the TOP event occur
 - A long mincut shows low vulnerability, a short mincut shows high vulnerability
 - Analysis of events by lead to Common Cause Susceptibilities identification (e.g. temperature)
 - A singleton cut set shows a single point of failure
- Path set: Set of events whose nonoccurence ensures that TOP does not occur



FTA Cutsets

- Determine probabilities for cut sets to find critical path
 - Critical and weak links in a system design
- Analyze cut set for
 - Unexpected root cause combinations
 - Weak points in the design
 - Bypass of intended safety features
 - Common cause problems
- Methods for cut set finding
 - Boolean reduction, bottom-up reduction, top-down reduction, mapping to binary decision diagram, Shannon decomposition, genetic algorithms, ...

Boolean Reduction Example

$$(A \lor B) \land (C \lor D) = (A \land C) \lor (A \land D) \lor (B \land C) \lor (B \land D)$$

 $A \lor A = A$ $A \land A = A$ $A \lor (A \land B) = A$

$$TOP = (B \lor C \lor A) \land (C \lor A \land B)$$

$$= (B \land C) \lor (B \land A \land B) \lor (C \land C) \lor (C \land A \land B) \lor (A \land C) \lor (A \land A \land B)$$

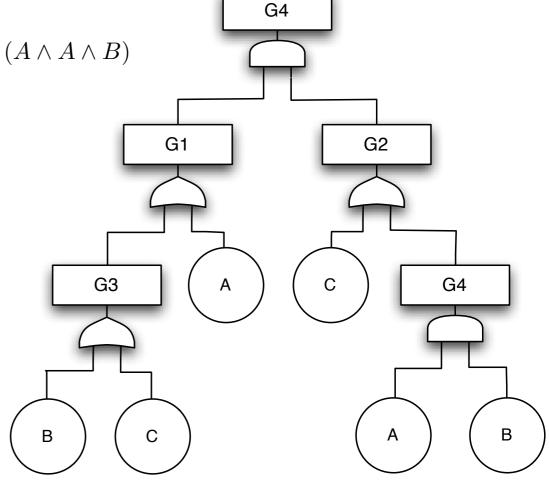
$$= (B \land C) \lor (A \land B) \lor C \lor (C \land A \land B) \lor (A \land C) \lor (A \land B)$$

$$= (B \land C) \lor (A \land B) \lor C \lor (C \land A \land B) \lor (A \land C)$$

$$= A \land B \lor C$$

-> 2 resulting minimal cut sets (== all cut sets?)

Example by Dr. John Andrews / Loughborough University



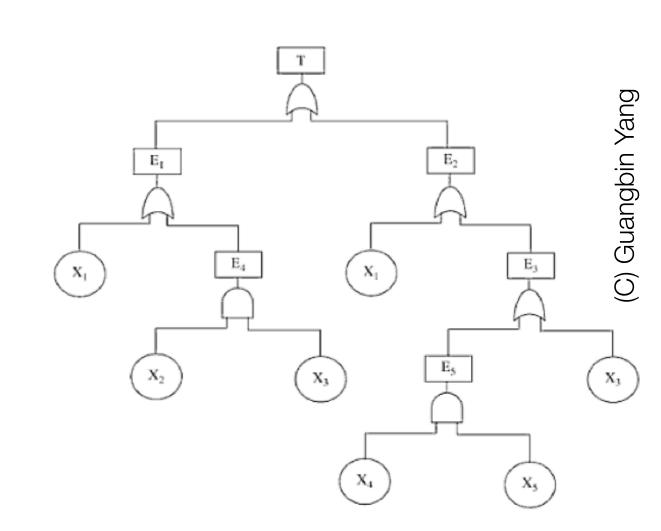
Quantitative Analysis of Fault Trees

$$TOP = X_1 \vee X_3 \vee X_4 \wedge X_5$$

$$P(A \cup B \cup C) = P(A) + P(B) + P(C)$$
$$-P(A \cap B) - P(A \cap C)$$
$$-P(B \cap C) + P(A \cap B \cap C)$$

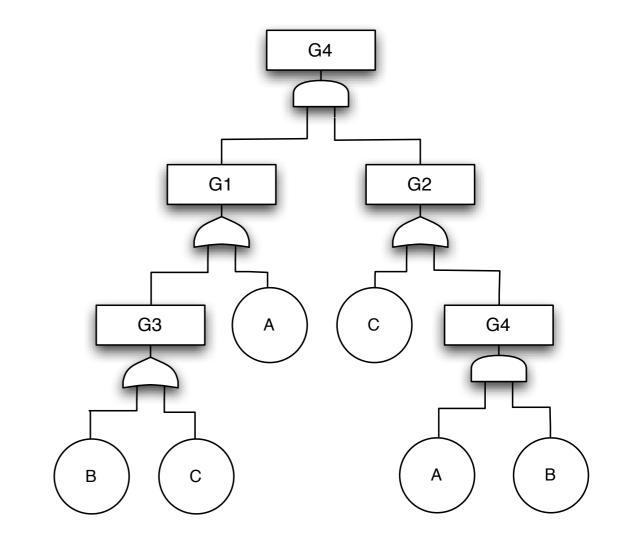
$$Pr(TOP) = Pr(X_1) + Pr(X_3) + Pr(X_4 * X_5) - Pr(X_1 * X_3) - Pr(X_1 * X_4 * X_5) - Pr(X_3 * X_4 * X_5) + Pr(X_1 * X_3 * X_4 * X_5)$$

- Determine probability of TOP event by
 - Assuming independence of basic events
 - Utilize probability of independent basic events to compute probability of TOP event



Method for Obtaining Cut Sets (MOCUS) [Rausand]

- Start at the TOP event
 - OR gate: Each input to the gate is written in separate rows
 - AND gate: Each input to the gate is written in separate columns
 - Iteratively replace gates in rows and columns
- Each resulting row forms a cut set

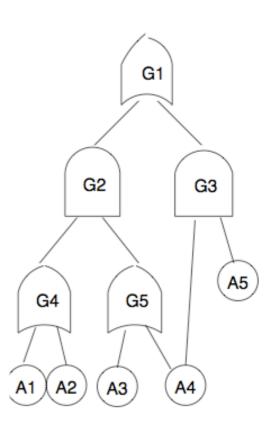


Quantitative Analysis of Cut Sets

- Set of minimal cut sets -> "minimal failure set"
- · Set of minimal cut sets can also be determined for any intermediate event
- Can help with quantitative analysis
 - Finding the **dominant minimal cut set**: Calculate the probability of each minimal cut set, sort by probability
 - Identification of importance of cut sets or single events
 - Importance E_i(t) of minimal cut set i at time t
 - Determine cut set unavailability Q_i(t) -> multiply probabilities of events
 - Determine system unavailability Q_S(t) -> E_i(t) = Q_i(t) / Q_S(t)
 - Importance e_k(t) of component k at time t
 - Sum up all $Q_i(t)$ for cut sets that contain $k \rightarrow e_k(t) = Q_{k_1}(t) + Q_{k_2}(t) + ... / Q_s(t)$

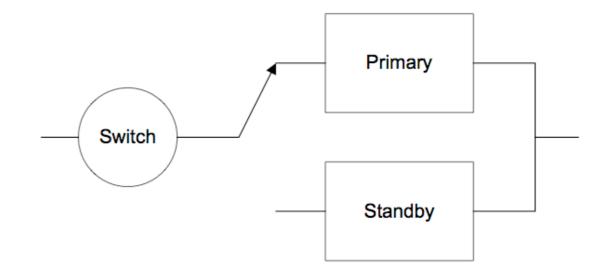
Fixing Cut Sets

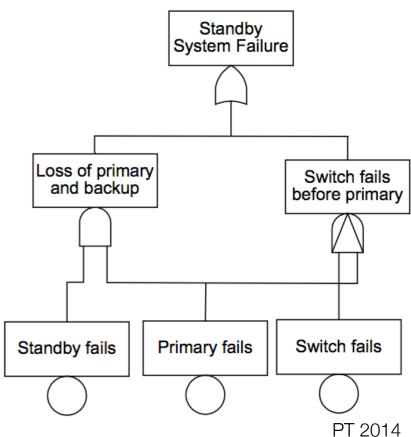
- AND gates can be protected by disallowing one of the inputs
 - Exhaustive testing or formal proof to show that the component cannot fail
 - Test for failure condition and recovery routine
- OR gates can be protected by disallowing all inputs or by providing error recovery
- Example
 - Protect G3 by preventing failure of A4
 - Protect G2 by
 - preventing failure of A3
 - preventing failure of both A1 and A2
 - providing fault tolerance for G4



Dynamic Fault Trees (DFT)

- Failure criteria of a system might depend not only on logical combination of basic events in the same time frame
 - -> sequence-dependent failure
- Dynamic fault tree gates support sequences and dynamic probability changes
- Dynamic sub parts of the fault tree are typically analyzed by Markov model
- Example
 - Failure of switch only relevant if it happens before outage of primary
 - What is the probability of "switch fails before primary"?

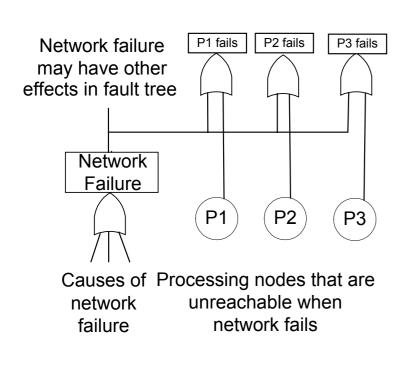


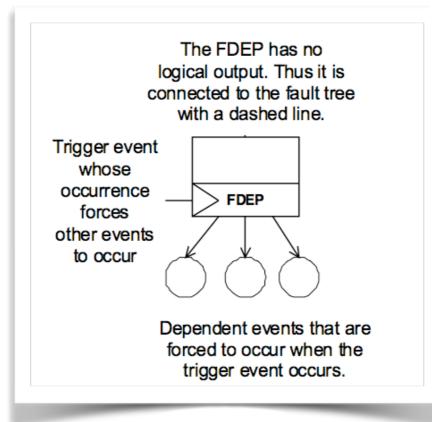


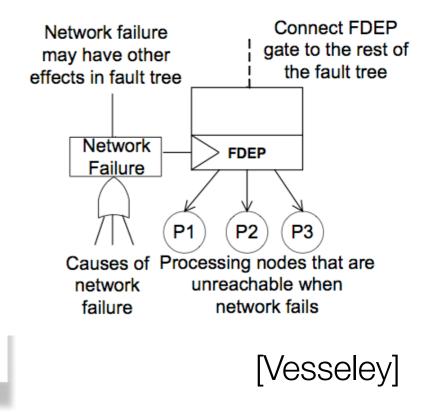
Dynamic Fault Trees

Functional dependency (FDEP) gate

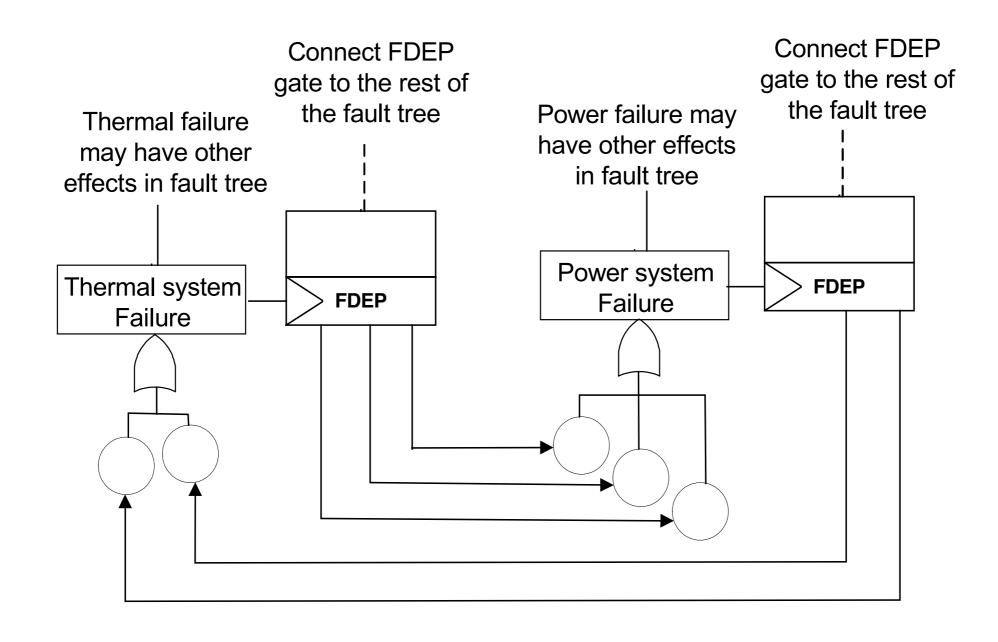
- Single trigger input event, forces dependent events to occur on activation
- No logical gate output connected through a dashed line
- Separate occurrence of the dependent events has no effect on trigger event







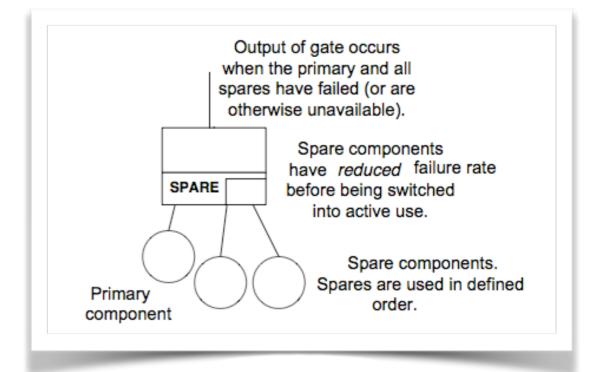
FDEP for Interdependency Modeling



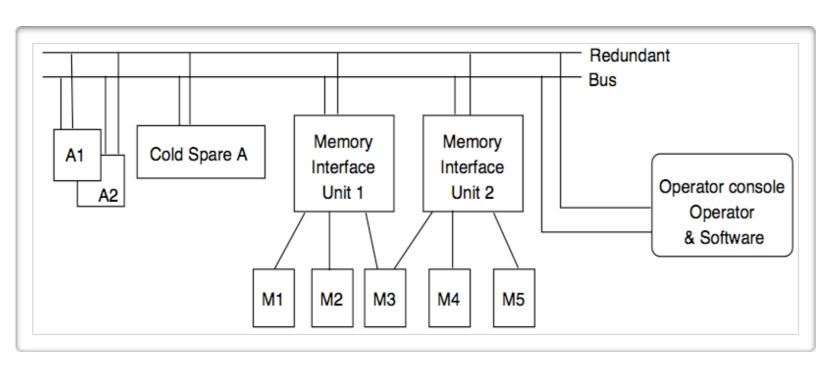
Dynamic Fault Trees

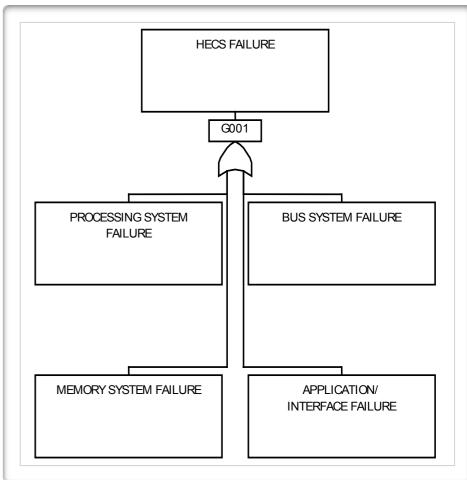
Cold Spare (CSP) Gate

- One primary basic input event,
 one or more ordered cold spare input events
- Alternate inputs are initially unpowered, serve as replacement for primary
- Output occurs if all the input events occurred
 - Primary and all spares fail
- Support modeling of *cold spares* (zero failure rate when unpowered), warm spares (reduced failure rate when unpowered) or hot spares
- Dormancy factor multiplies the failure rate when the unit is in spare
 - Defines decrease of failure probability without primary event

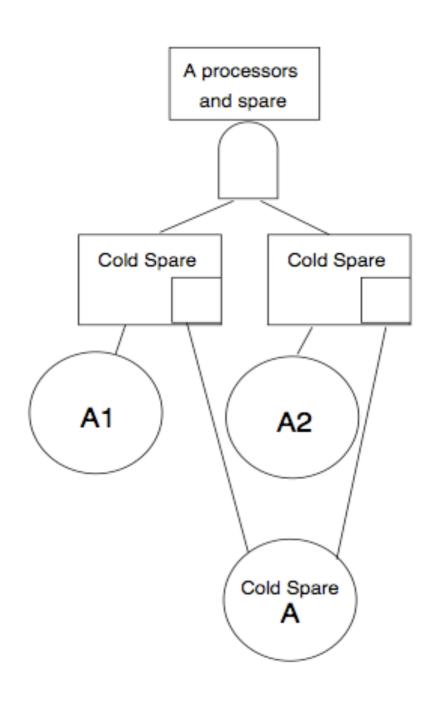


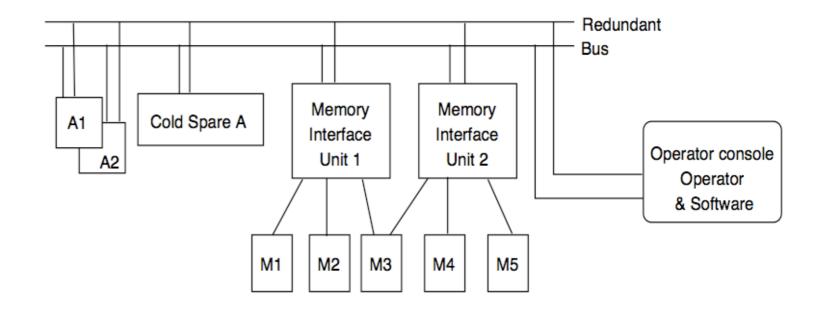
Hypothetic Example Computer System (HECS)



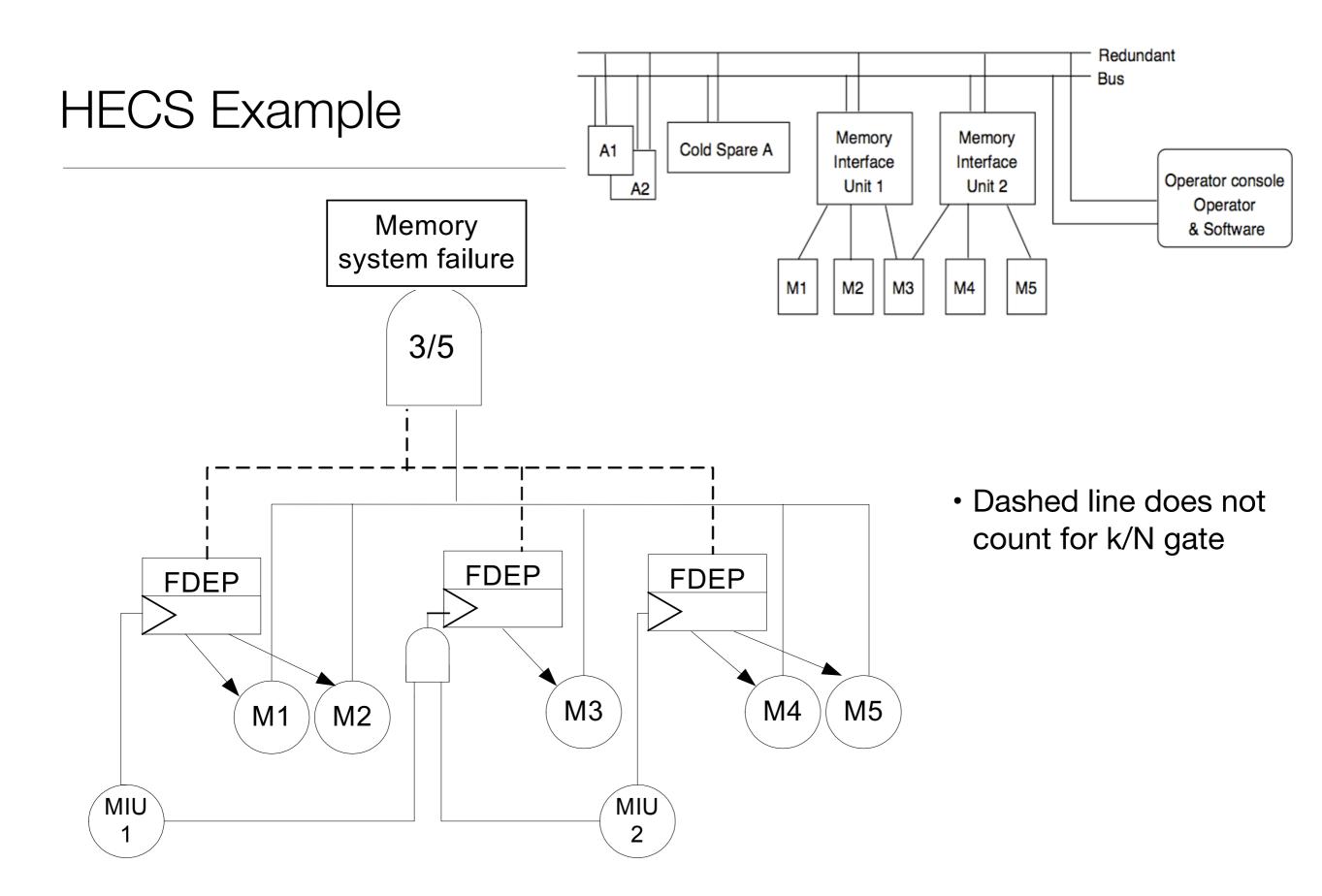


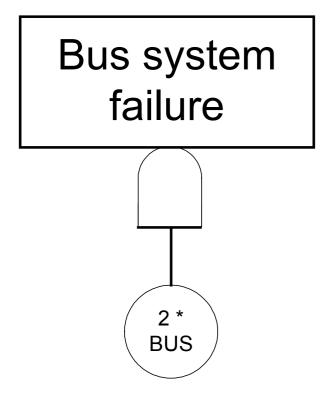
- Minimum demands for operation
 - One functional processor from redundant pair + cold spare
 - Three memory modules connected by at least one memory interface unit
 - One bus
 - Operator + console + software

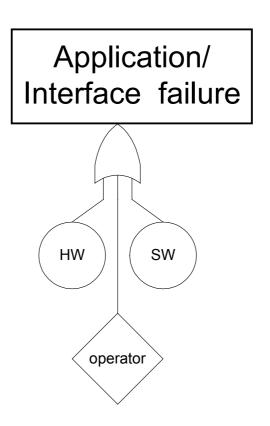


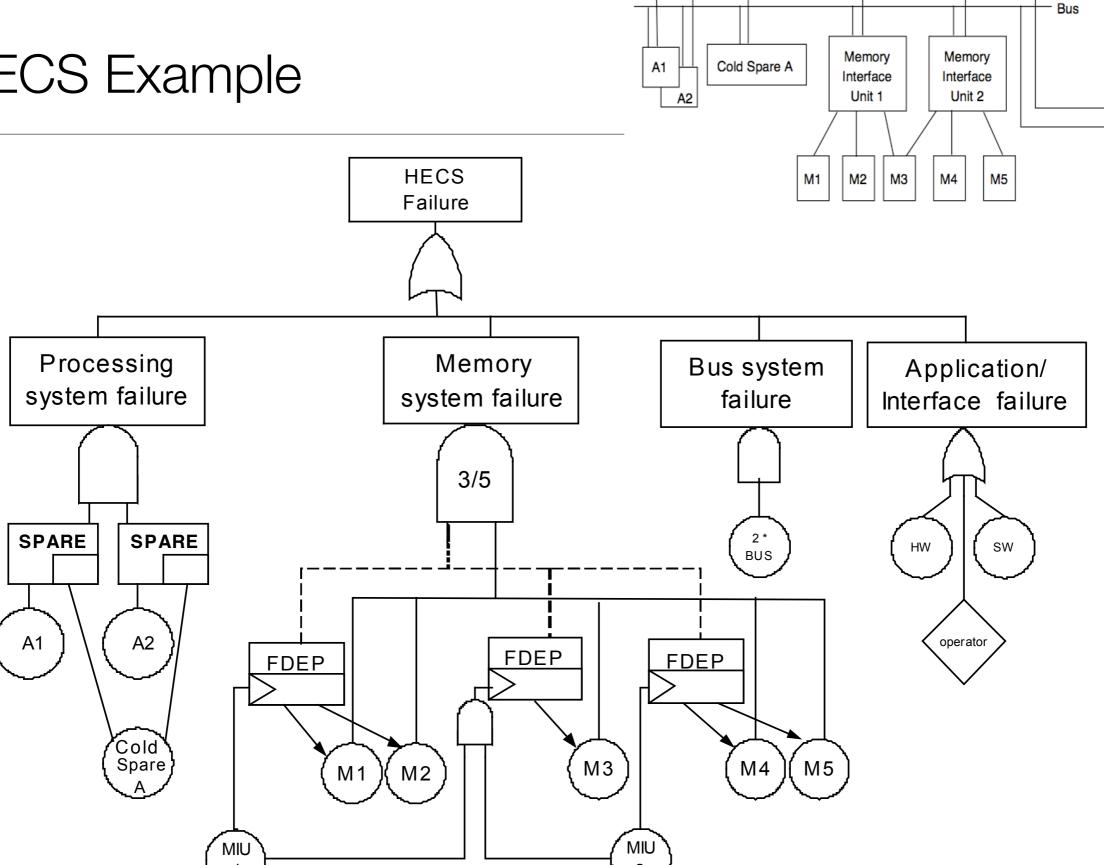


- Failure rate of active processor is different from cold spare failure rate when not activated
 - Cold spare dormancy factor of 0





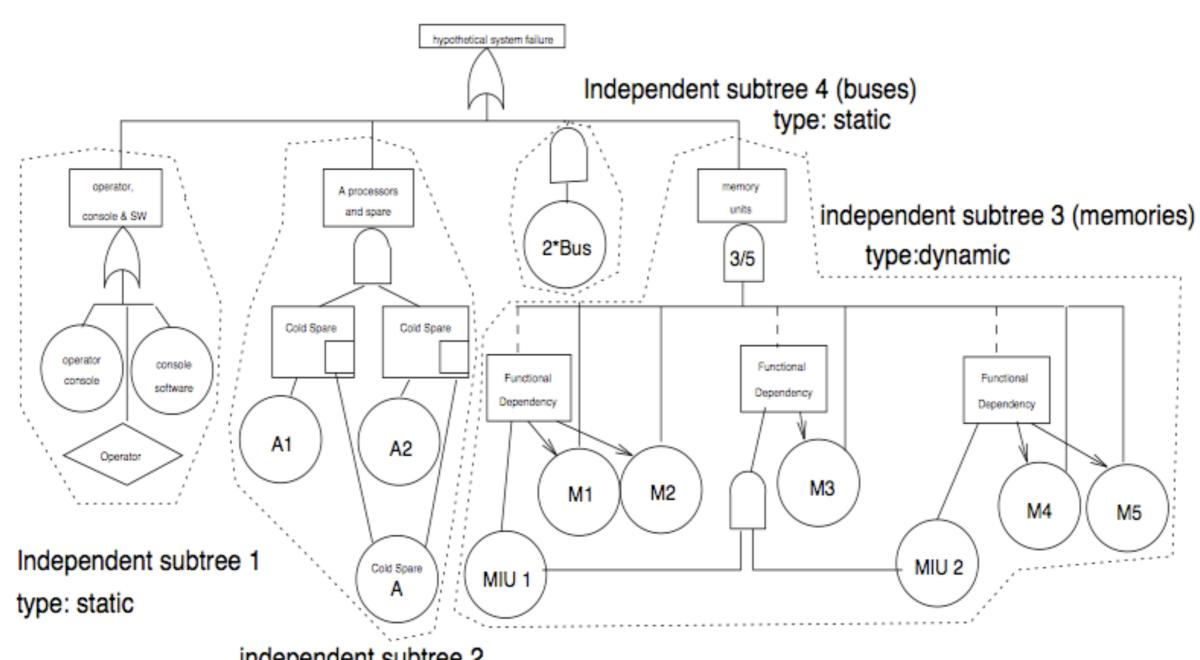




Redundant

Operator console

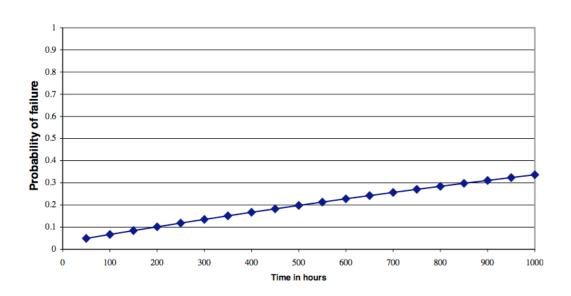
Operator & Software

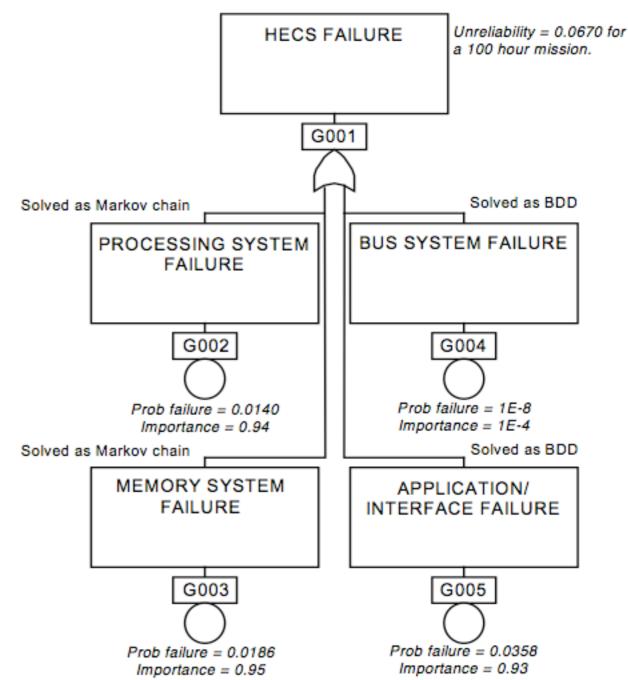


independent subtree 2

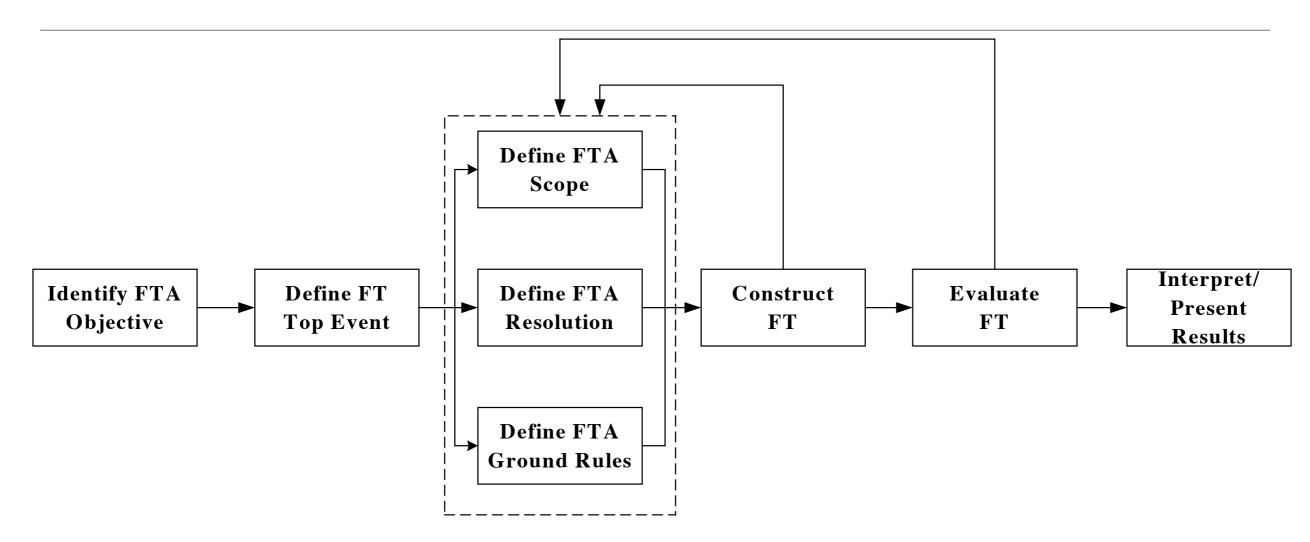
type: dynamic

- Analysis with Galileo/ASSAP system for an 100-hour mission
- Processing and memory system analyzed by Markov models
- Importance analysis with Birnbaum method
- Basic assumptions for component failure rates





Fault Tree Construction [NASA]



- Objective should be phrased in terms of a system failure to be analyzed
- Define **scope** (design version, components to be included), **resolution** (based on available probability data) and **ground rules** (naming scheme for events and gates)
- Focus on necessary and sufficient immediate events

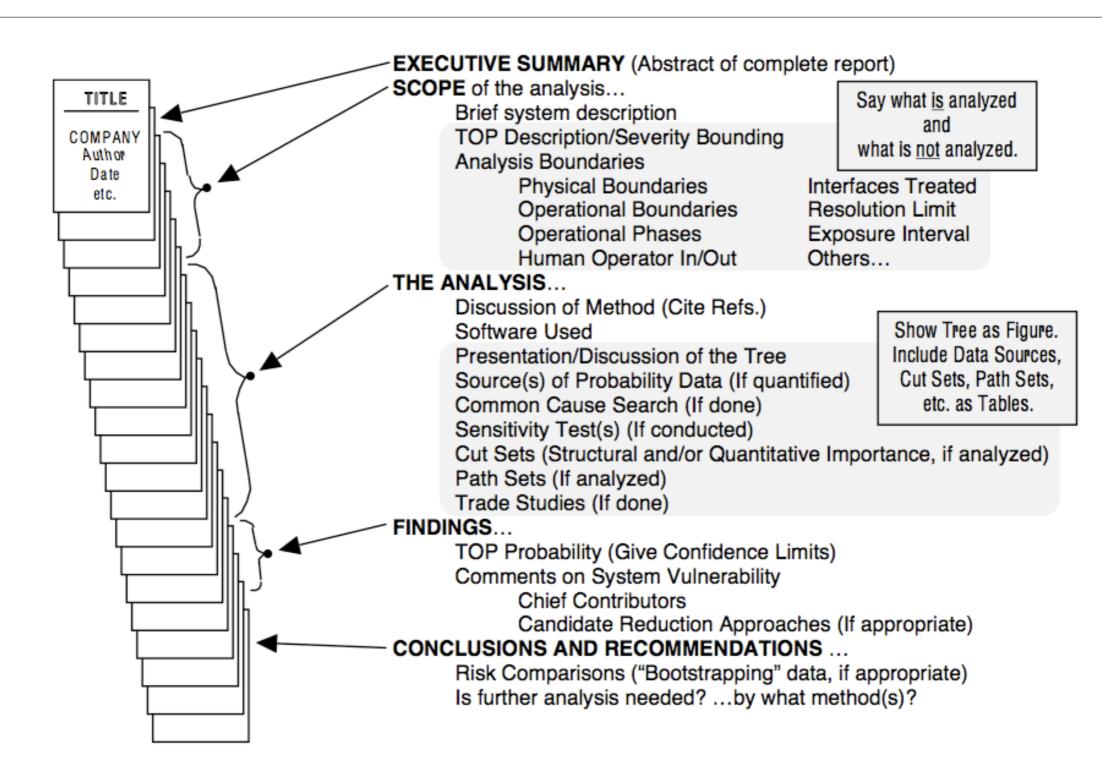
Fault Tree Construction [Misra]

- Step 1: Define the undesired event to be analyzed what, where, when
- Step 2: Define boundary conditions for the analysis
 - Physical boundaries What constitutes the system?
 - Environmental stress boundaries What is included (earthquake, bombs, ...)?
 - Level of resolution How detailed should be the analysis for potential reasons?
- Step 3: Identify and evaluate fault events
 - Primary failures as basic event, secondary failures as intermediate event
- Step 4: Complete the gates
 - All inputs should be completely defined before further analysis of them
- Complete fault tree level by level

Fault Tree Construction

- Common errors in construction [Misra]
 - Ambiguous TOP event Too general TOP event makes FTA unmanageable, too specific TOP event cannot provide a sufficient system analysis with FTA
 - Ignoring significant environment conditions External stress might be relevant
 - Inconsistent fault tree event names Same name for same fault event or condition
 - Inappropriate level of resolution Detail level of the fault tree should match the detail level of the available information
- Proper and consistent naming is very important (what failed and how)
- Statistically independent initiators, immediate contributors to an event
- Logic can be tested in success domain by inverting all statements and gates
- Analyze no further down than is necessary to enter probability data with confidence

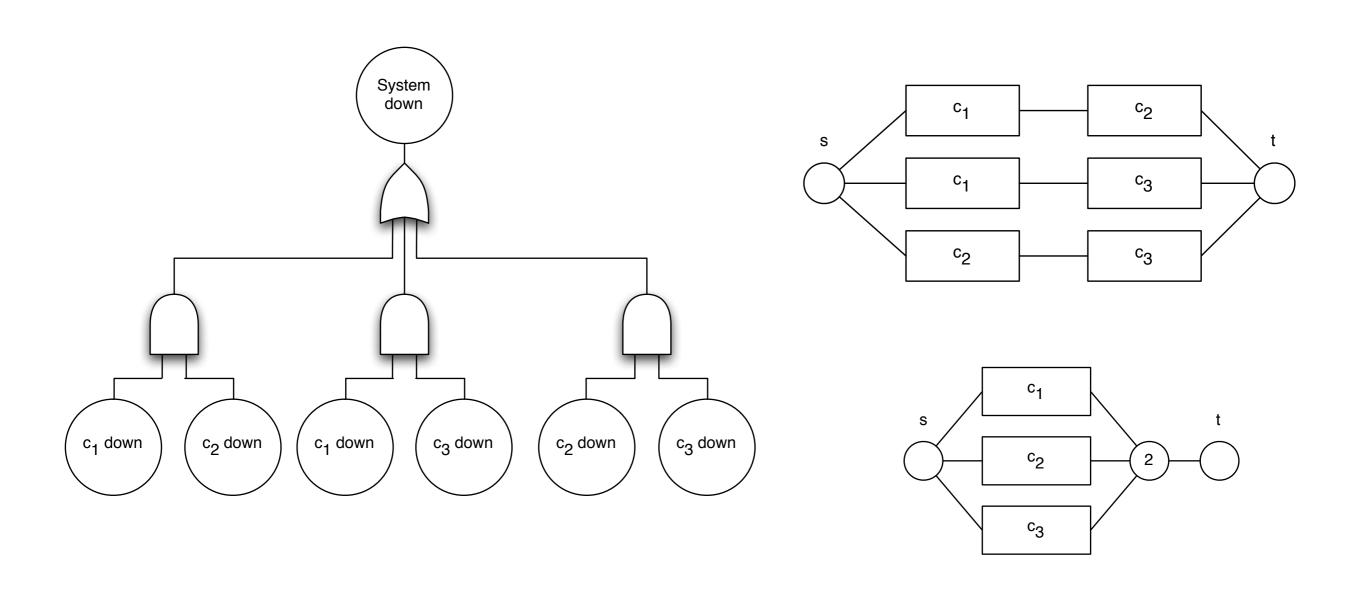
FTA Report (Clemens & Sverdrup)



FTA-based Decision Making

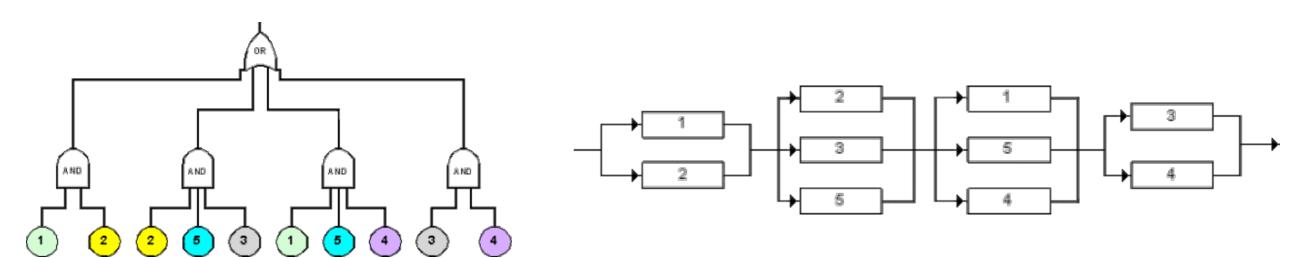
- Use FTA to ...
- ... understand the logic leading to the top event, especially in complex systems
- ... prioritize the contributors leading to the top event (typically 10% 20%)
- ... proactively prevent the TOP event by applying targeted upgrades
- ... monitor the performance of the system by FTA re-evalutation, based on former defects and failures
- ... minimize and optimize resources identify what is unimportant
- ... assist the system design
- ... diagnose and correct causes of the TOP event

RBD vs. FTA



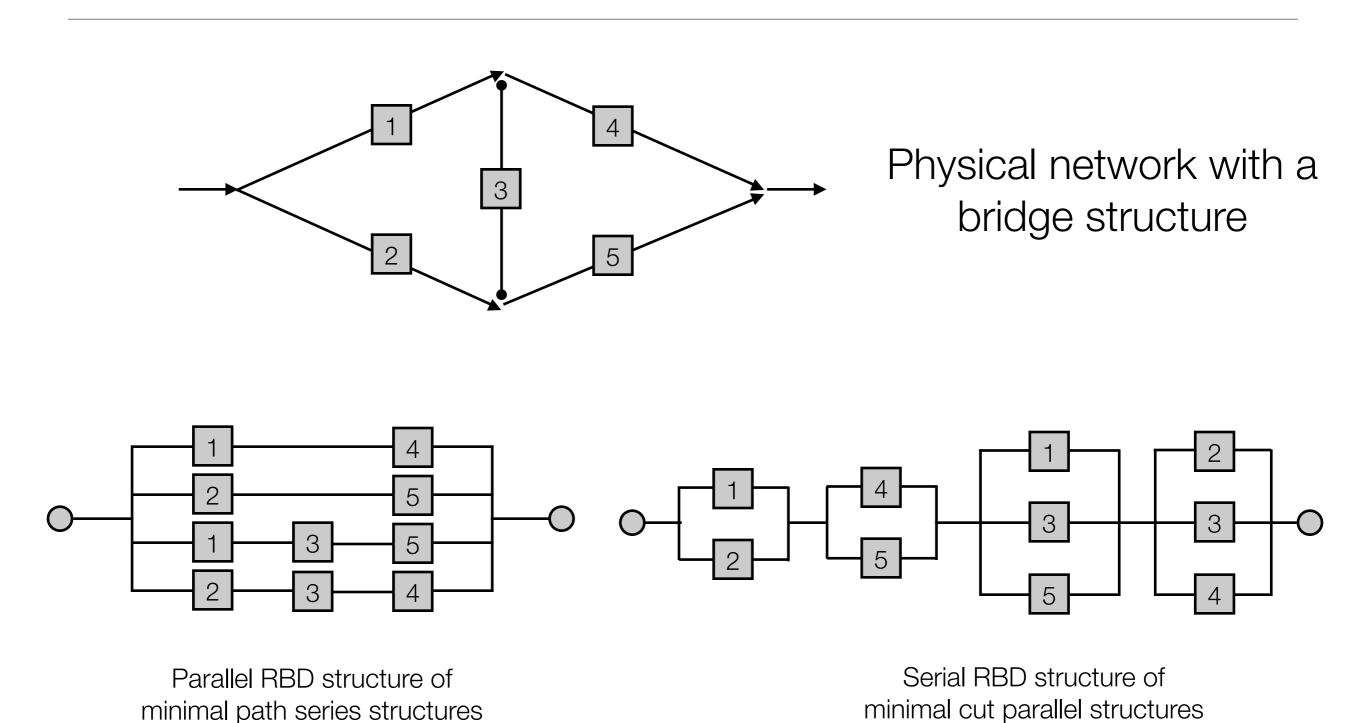
RBD vs. FTA

- Convert fault tree to reliability block diagram
 - Start from TOP event, replace gates successively
 - Logical AND gate <-> parallel structure of the inputs of the gate
 - Logical OR gate <-> serial structure of the inputs of the gate
 - Elements in the fault tree: Failure events, blocks in the RBD: Functioning blocks
- Some FTA and RBD extensions are not convertible
 - Example: Sequence-dependent gates in fault trees



Dependable Systems Course PT 2014

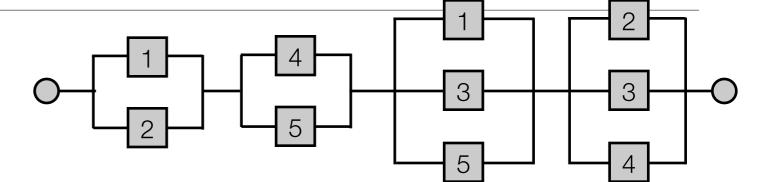
Representing Structures By Paths / Cut Sets [Rausand]



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Inclusion-Exclusion Principle [Rausand]

 System fails as soon as one of its minimal cut parallel structures fails



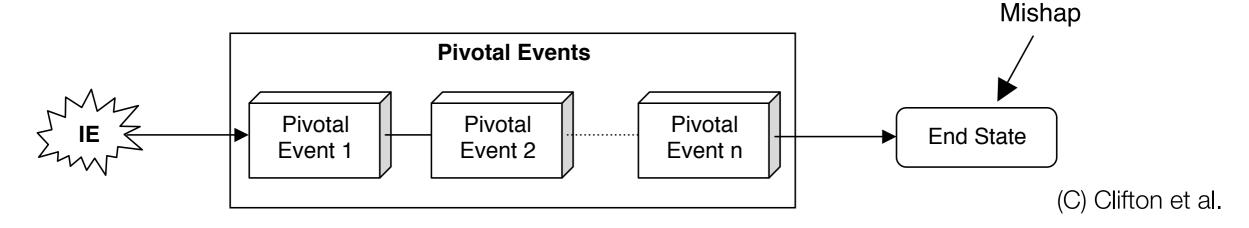
- Let E_j denote the event that the minimal cut set structure K_j failed
 - The unreliability Q of the system is: $Q = Pr\left(\bigcup_{j=1}^k E_j\right)$
 - The general addition theorem gives us:

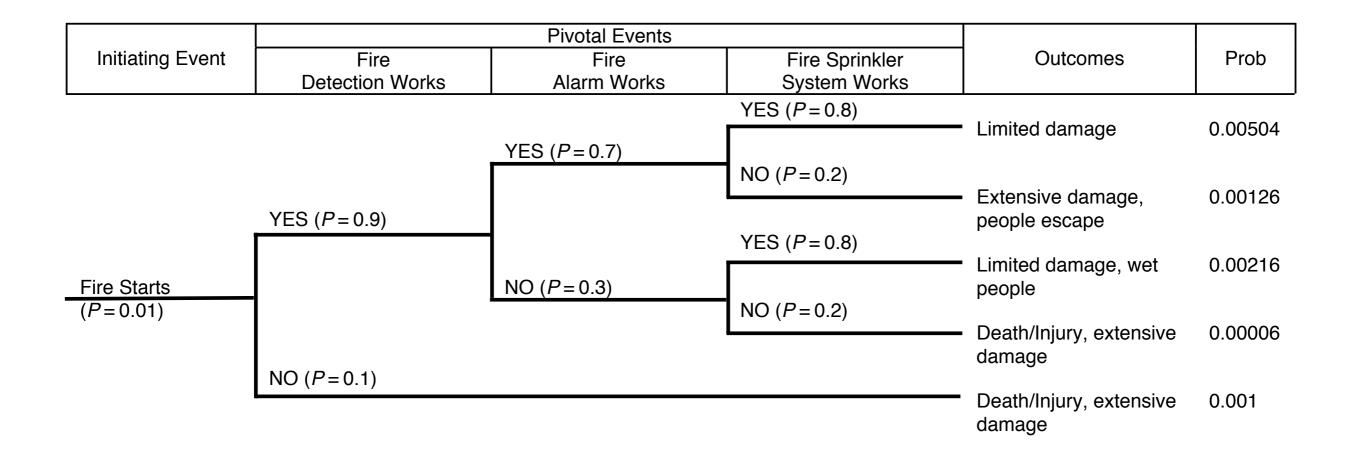
$$P(A_1 \bigcup A_2 \bigcup \ldots \bigcup A_n) = \sum_{i=1}^n P(A_i) - \sum_{i < j} (A_i \bigcap A_j) + \sum_{i < j < k} P(A_i \bigcap A_j \bigcap A_k) - \cdots + (-1)^{n-1} P(A_1 \bigcap A_2 \bigcap \ldots \bigcap A_n)$$

- -->System unreliability can be computed by determining the probability that one of the minimal cut structures fails
- Allows exact system unreliability calculation, but inclusion-exclusion principle is very compute- intense (alternatives: ERAC, early term cancellation, ...)

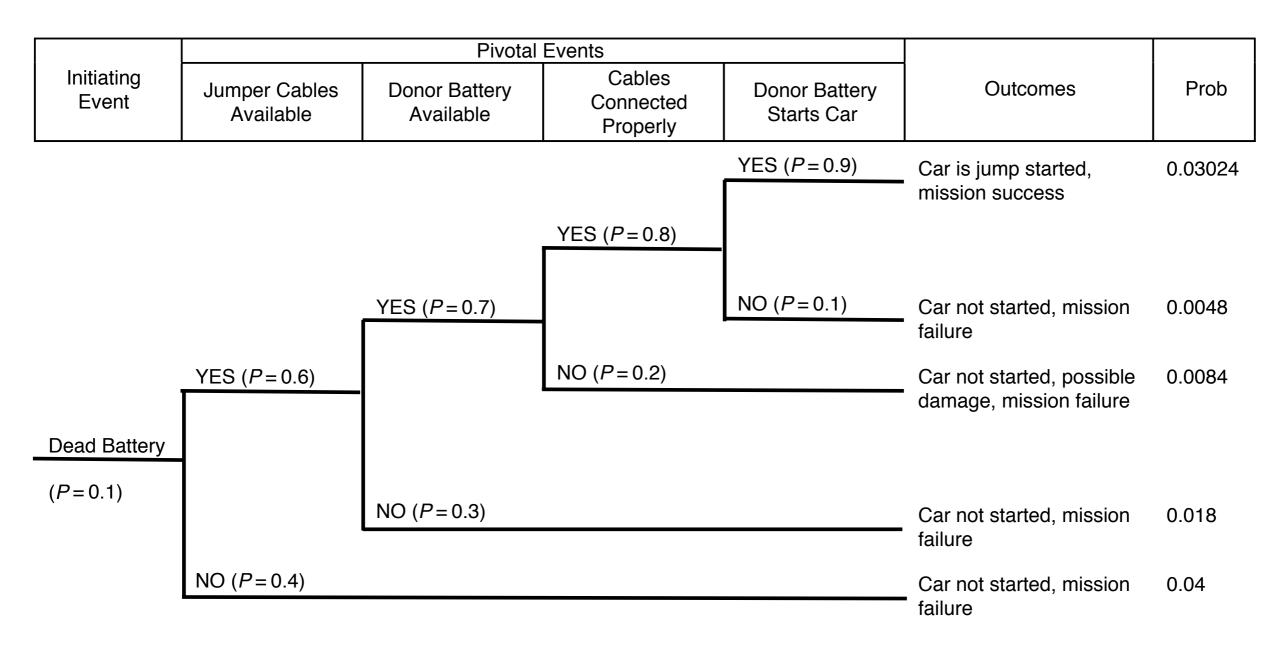
- Inductive analytical diagram in failure space, based on Boolean logic
- Developed during the WASH-1400 nuclear power plant safety study (1974)
 - Fault trees became to large for proper analysis
 - Condensation of system analysis into a manageable picture
 - Make sure that the accident cases are sufficiently controlled
- Shows event sequences and accident progression in inductive analysis
- Popular approach in nuclear reactor safety engineering
- Starts with specific initiator (critical component failure)
- Companion to fault tree analysis, same stochastic foundation

- Accident scenario: Series of events that result in an accident
- Initiating event: Technical failure / human error that starts an accident scenario
 - May be identified by other risk analysis technique
 - Often already identified and anticipated in the design phase
- Pivotal events: Intermediate events from the safety methods, to stop the accident
 - Split to positive or negative progress, sometimes more than two outcomes
- Frequency of pivotal events in system parts can be obtained from fault tree analysis

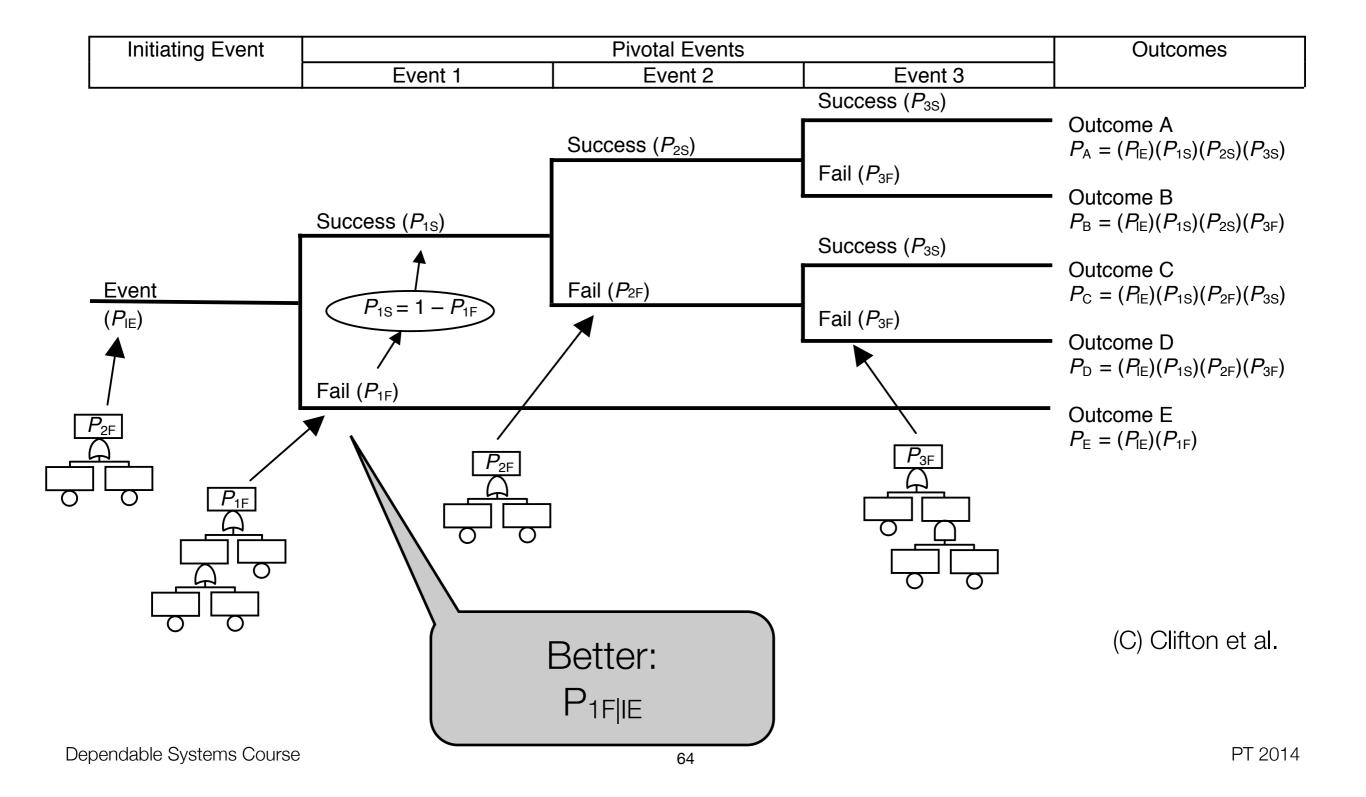




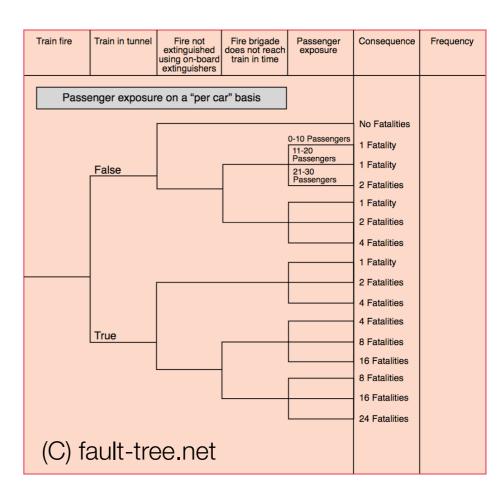
(C) Clifton et al.

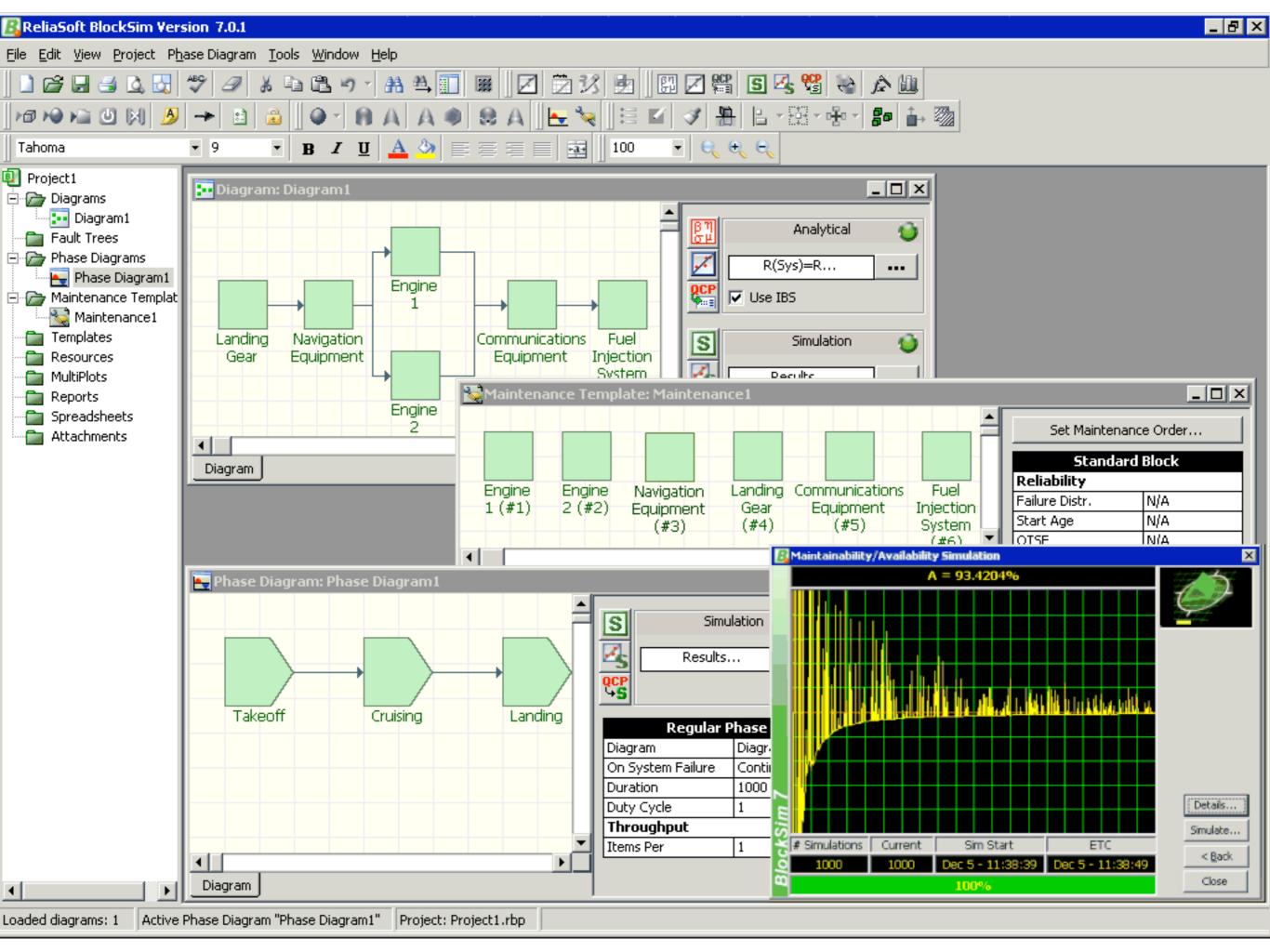


(C) Clifton et al.



- Possible event chains and the safety functions will be affected by hazard contribution factors
 - Explosion or no explosion, time of the day, wind direction, ...
- For a sequence of n events, there will be 2ⁿ branches
- Possible to split the outcomes into categories, based on severity
 - Outcome frequency, loss of lives, material damage, environmental damage
- Reliability assessment of a safety function comes from FTA or RBD analysis





Tool Support

- Based on modeling fundamentals, existing tools support:
 - Consideration of standby redundancy and the according rate changes
 - Time-dependent analysis
 - Cost / penalty analysis
 - Preventive maintenance planning (replacement time, age replacement policy)
 - Repairable system analysis through simulation
 - Imperfect repairs (restoration factors, resource pools, crew pools)
 - Throughput analysis
 - Automated integration of component reliability databases

• ...